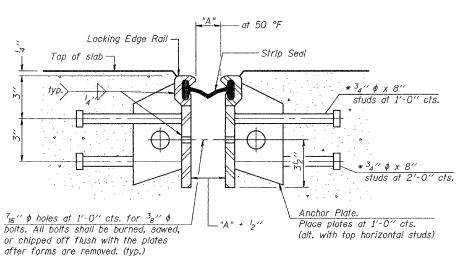
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



SECTION THRU WELDED RAIL EXP. JOINT

FED. ROAD DIST. NO. 7 ILLINOIS | FED. ALD PROJECT-

Contract #72449 *SECTION 3R(BR, BR-1, BR-2)19RS-8

GENERAL NOTES

The strip seal shall be made continuous and shall have a minimum thickness of $^{l}4^{\prime\prime}$. The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

The strip seal joint shall have a rated movement equal to 4".

SECTION THRU ROLLED RAIL EXP. JOINT

|- "A" | at 50 °F

Strip Seal

* 34" \$ x 8"

studs at 1'-0'' cts.

* 34" \$ x 8"

at 1'-0" cts. (alt. with top

 $\frac{3}{4}$ " ϕ x 8" studs

horizontal studs.)

studs at 2'-0'' cts.

Locking Edge Rail -

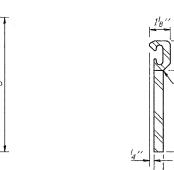
Top of slab

 $\frac{7_{16}{''}}{bolts}$, All bolts shall be burned, sawed,

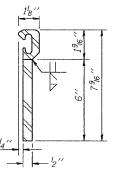
or chipped off flush with the plates

after forms are removed. (typ.)

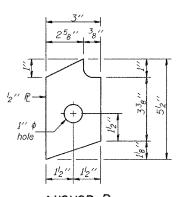
* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.



ROLLED (EXTRUDED) RAIL



WELDED RAIL

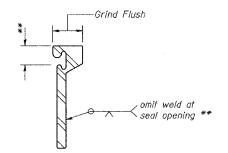


ANCHOR PC (for welded rail)

TYPICAL END TREATMENTS

			Rolled Rail Option	Welded Rail Option		
Location	"A" at 50°F	Length	No. of studs	No. of studs	No. of Anchor Plates	
W. Abut.	2"	29'-9"	158	100	58	
E. Abut.	2"	33'-2"	172	108	64	

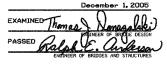
LOCKING EDGE RAILS

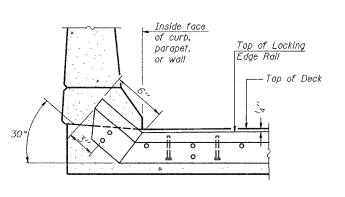


LOCKING EDGE RAIL SPLICE

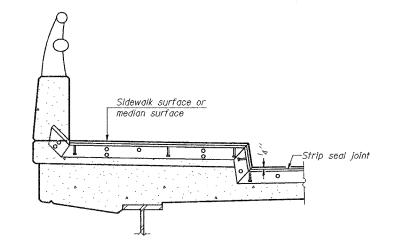
The inside of the locking edge rail groove shall be free of weld residue.

DESIGNED		. Ma	nn		
CHECKED	G.	Aho	inchi		
DRAWN 0	ECKY	М.	htd LEACH		
CHECKED	J	JWM/GRA			





AT CURB. PARAPET. OR WALL



AT SIDEWALK OR MEDIAN*

* Shorter plates with a single row of studs at 12" centers may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal, 4″	Foot	63

STRIP SEAL EXPANSION JOINT

F.A.U. ROUTE 7968

SECTION 3R(BR, BR-1, BR-2)19RS-8

SANGAMON COUNTY

STATION 17+97.34

STRUCTURE NO. 084-0518