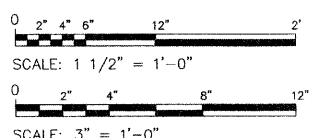


NOTE:
1. BRACKETS MAY BE MADE FROM FB 3/4x9, PL 3/4, OR PL 5/8.
2. TYPE 309 FILLER METAL AND TYPE 309Cb FILLER METAL ARE SUGGESTED ALLOYS FOR WELDING MILD STEEL RUDDER BLADES TO STAINLESS STEEL ("AQUALOY 17") RUDDER STOCKS. CONSULT WESTERN BRANCH METALS ("AQUALOY 17" SUPPLIER) FOR ADVICE.



FILE NAME =	USER NAME =	DESIGNED -- A. WINKLEY	REVISED --
		DRAWN -- C. FAWCER	REVISED --
		CHECKED -- P. MARTIN	REVISED --
		DATE -- 7/19/2011	REVISED --

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

IDOT BRUSSELS FERRY
RUDDERS AND STEERING GEAR - DETAILS
SCALE: AS SHOWN SHEET NO. OF SHEETS STA. TO STA.

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
304	21-3	JERSEY	47	42
CONTRACT NO. 76D29		FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT		

