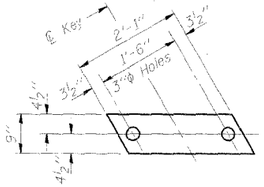
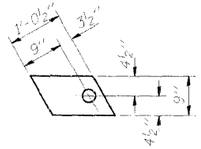
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 135	*	Vermilion	8	6
FED. ROAD DIST. NO. ?	ILLINOIS	FED. AID PROJECT -		

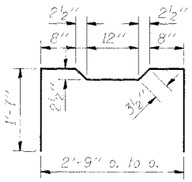
*00-15132-00-BR



FABRIC BEARING PAD
(Interior)

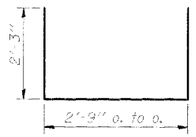


FABRIC BEARING PAD
(Exterior)

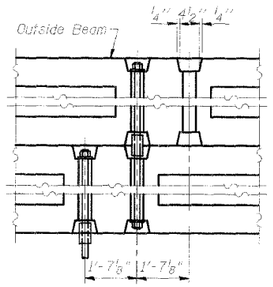


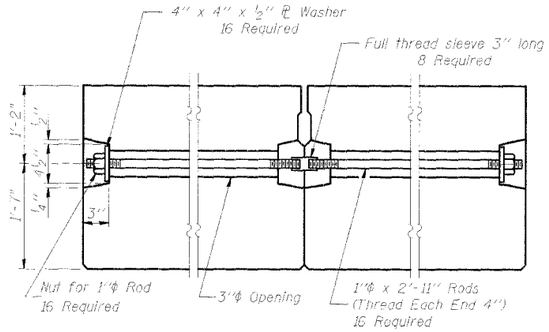
BAR A_1

BAR D

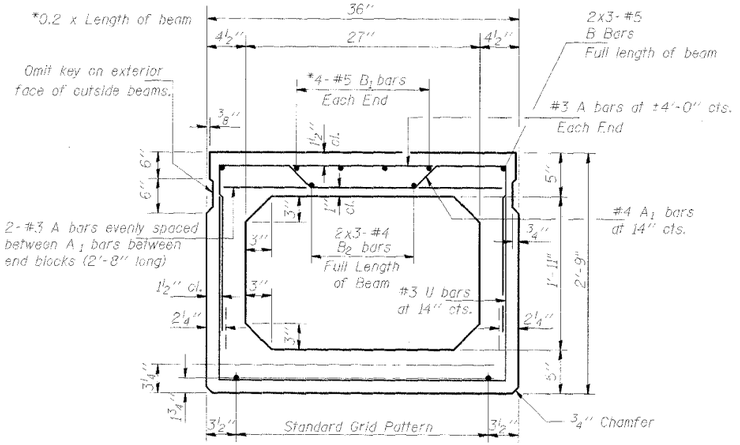


BARS U & U_1





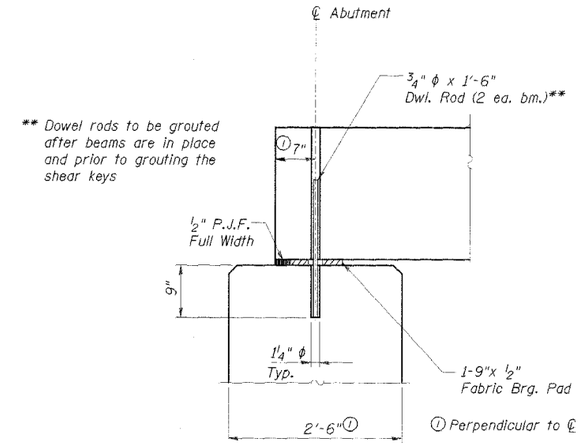
TYPICAL TRANSVERSE TIE ASSEMBLY



TYPICAL SECTION

15-½"ϕ Strands Each Strand Stressed to 28,900 Lbs.
7-Strands 1¾" up, 8-Strands 3¼" up

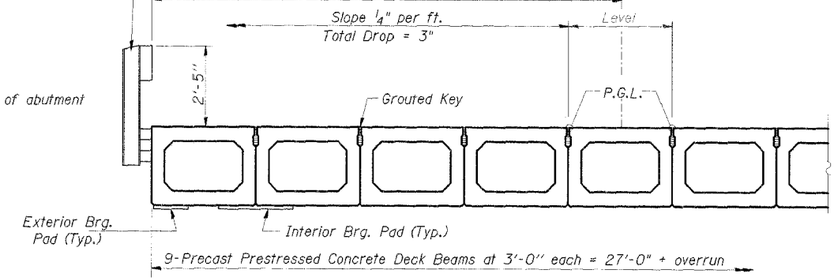
Note: Place strands symmetrically about ℄ of beam.



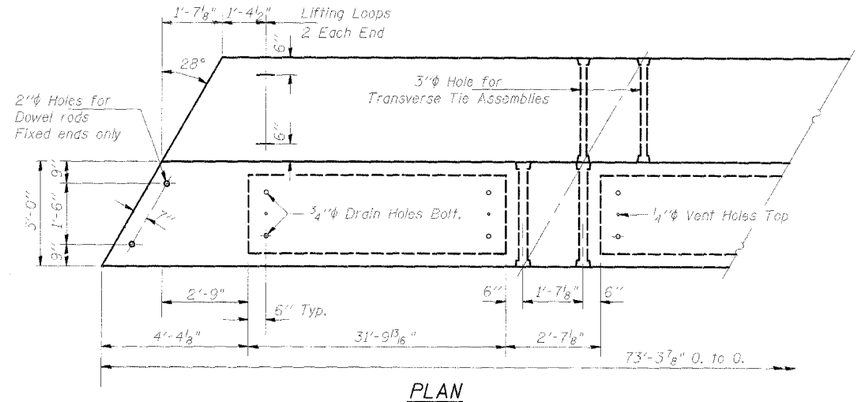
** Dowel rods to be grouted after beams are in place and prior to grouting the shear keys

① Perpendicular to ℄ of abutment

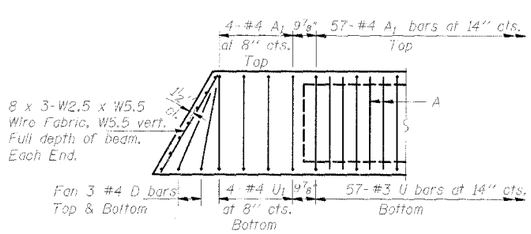
SECTION AT ABUTMENT



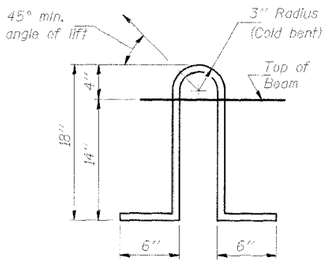
HALF CROSS SECTION



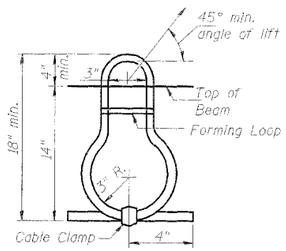
PLAN



END PLAN



LIFTING LOOP DETAIL



LIFTING LOOP ALTERNATE

NOTES

Prestressing steel shall be uncoated high strength, stress-relieved 7-wire strand, Grade 270. The nominal diameter shall be ½" and the nominal cross-sectional area shall be 0.153 sq. in.

Lifting loops shall be ⅞" diameter, 6 x 25 class wire rope with fiber core and shall have a minimum ultimate tensile strength of 63,000 lbs. or 4-½"ϕ-270 ksi strands, as shown.

The 1"ϕ rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in place.

Reinforcement bars shall conform to the requirements of AASHTO M-31, M-42 or M-53 Grade 60.

The bearing seat surfaces shall be adjusted by shimming to assure firm and even bearing. Two ⅛" fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each bearing.

Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the beam and the bottom edge of the key.

A Calcium Nitrite Corrosion Inhibitor, as covered in the Special Provisions, shall be used in the concrete for precast prestressed concrete deck beams.

Required Release Strength, f'ci, shall be 4000 p.s.i.

An equal substitution of the low-relaxation strands for the stress-relieved strands will be permitted.

BILL OF MATERIAL (One Beam)

Bar	No.	Size	Length	Shape
A	116	#3	2'-8"	—
A_1	65	#4	6'-1"	⊓
B	6	#5	26'-3"	—
B_1	8	#5	14'-8"	—
B_2	6	#4	25'-10"	—
D	12	#4	4'-8"	L
U	57	#3	7'-3"	⊔
U_1	8	#4	7'-3"	⊔
Precast Prestressed Conc. Deck Bms.			Sq. Ft.	1980*

*Total Quantity of Beams

DSGN	R.J. Wagner				
DR	R.J. Wagner				
CHK	K.E. Brandau				
APVD	K.E. Brandau	NO.	DATE	REVISION	BY APVD

FRAUENHOFFER
Frauenhoffer and Associates, P.C. Consulting Engineers
3002 Crossing Court Champaign, Il. 61821 217-351-6268

SUPERSTRUCTURE
PILOT ROAD DISTRICT
SECTION 00-15132-00-BR
VERMILION COUNTY

SHEET 6
DWG NO. plit-aup.dgn
DATE SEP 2004
PROJ NO. 20054