

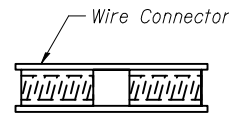
The diameter of this part is equal or larger than the diameter of bar spliced.

The diameter of this part is the same as the diameter of the bar spliced.

ROLLED THREAD DOWEL BAR



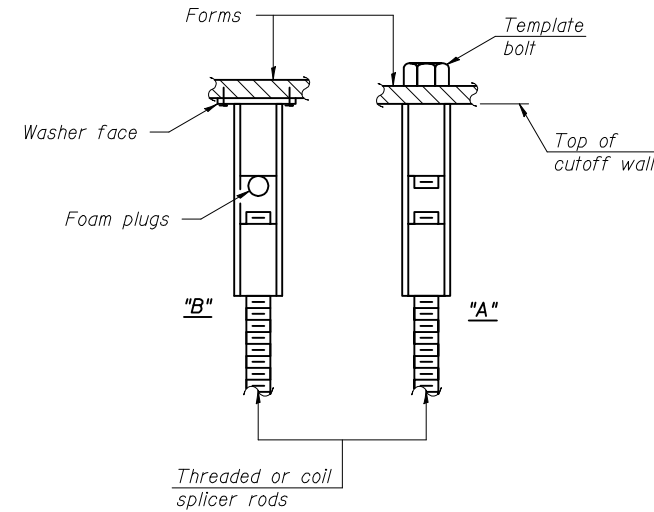
**** ONE PIECE**



WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt.
 "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

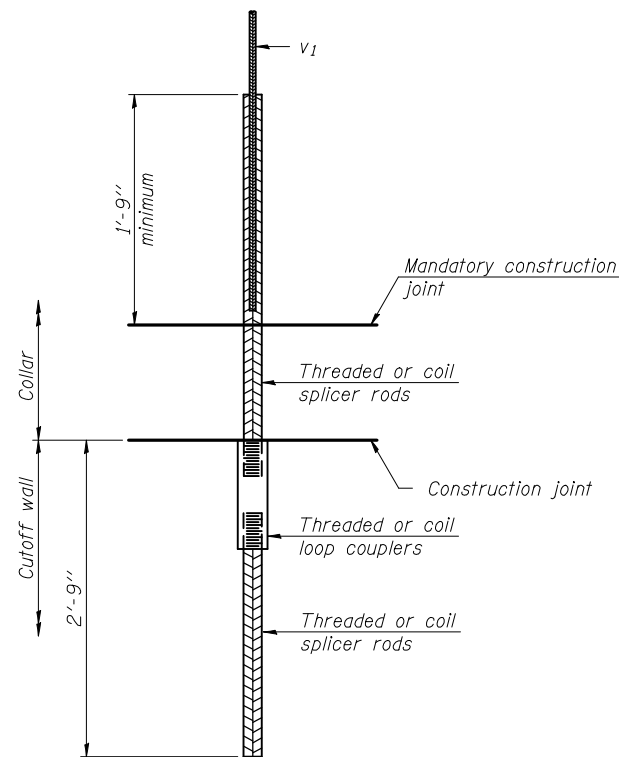
NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.
 Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.
 All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.
 Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

- ① Minimum Capacity = $1.25 \times f_y \times A_t$
(Tension in kips)
- ② Minimum *Pull-out Strength = $0.66 \times f_y \times A_t$
(Tension in kips)

Where f_y = Yield strength of lapped reinforcement bars in ksi.
 A_t = Tensile stress area of lapped reinforcement bars.
 * = 28 day concrete

| |
|--|
| Bar Splicer for #5 bar |
| Min. Capacity = 23.0 kips - tension |
| Min. Pull-out Strength = 12.3 kips - tension |
| No. Required = 20 |



FOR BOX CULVERT END SECTIONS

| | | |
|-----------------------------|--|-------------------------|
| DESIGNED - DAVID L. GREIFZU | EXAMINED | DATE - DECEMBER 8, 2010 |
| CHECKED - MICHAEL D. ROLAPE | <i>Thomas J. Domagala</i> ENGINEER OF BRIDGE DESIGN | |
| DRAWN - MICHAEL B. MOSSMAN | PASSED | |
| CHECKED - D.L.G. / M.D.R. | <i>Ralph E. Anderson</i> ENGINEER OF BRIDGES AND STRUCTURES | |

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**BAR SPLICER ASSEMBLY DETAILS
STRUCTURE NO. 074-8606**

SHEET NO. 4 OF 5 SHEETS

| F.A.S. RTE. | SECTION | COUNTY | TOTAL SHEETS | SHEET NO. |
|---------------------------|---------------|--------|--------------------|-----------|
| 1531 | 10B-1 & 11B-1 | PIATT | 88 | 26 |
| ILLINOIS FED. AID PROJECT | | | CONTRACT NO. 70458 | |