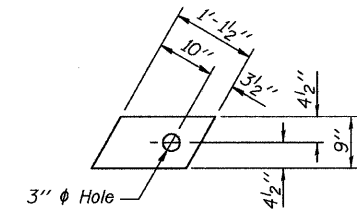
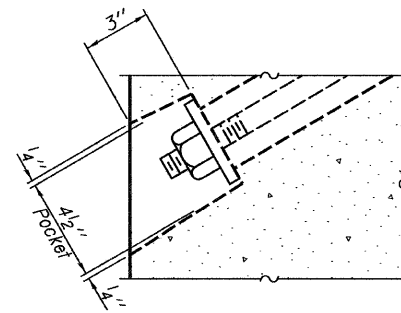


FABRIC BEARING PAD
(Interior)
(16 Required)

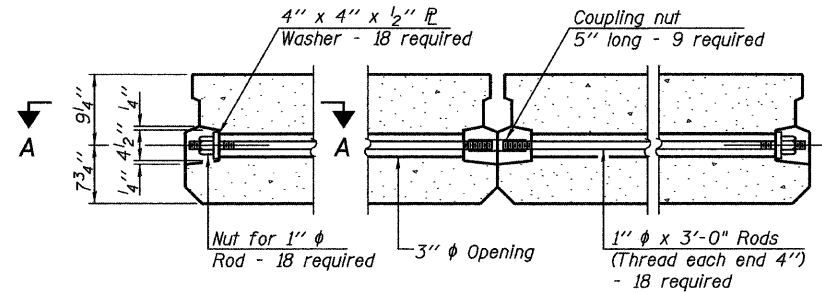


FABRIC BEARING PAD
(Exterior)
(8 Required)

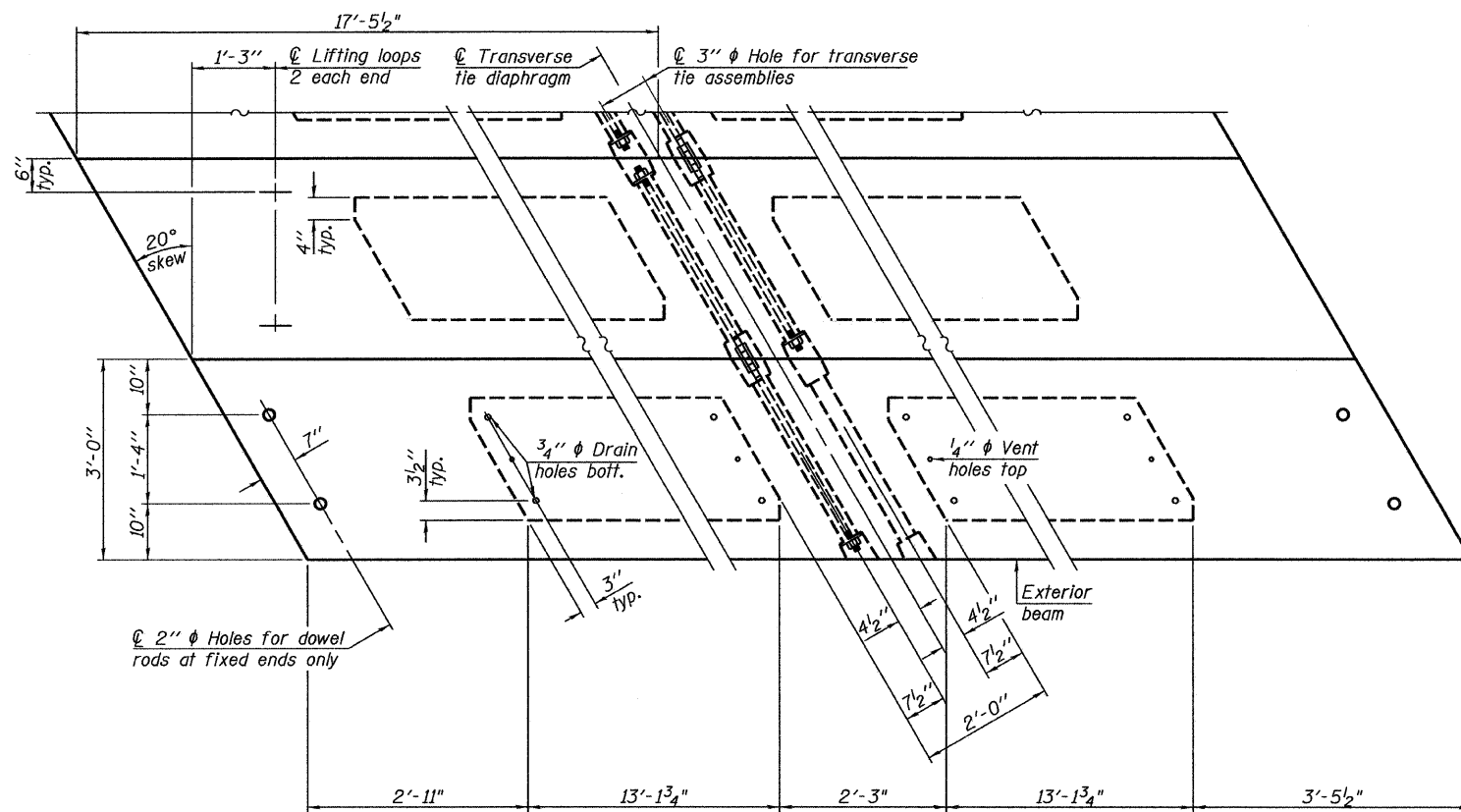
FIXED



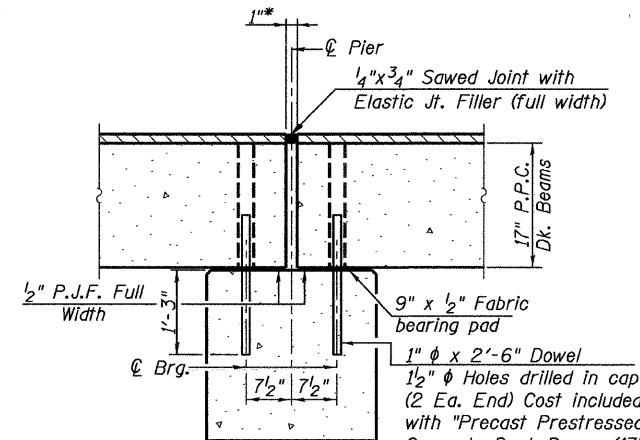
SECTION A-A



TYPICAL TRANSVERSE TIE ASSEMBLY

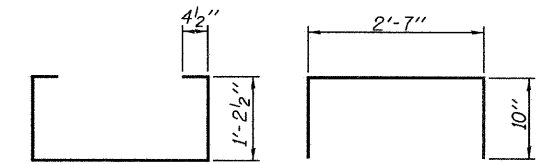


PLAN VIEW



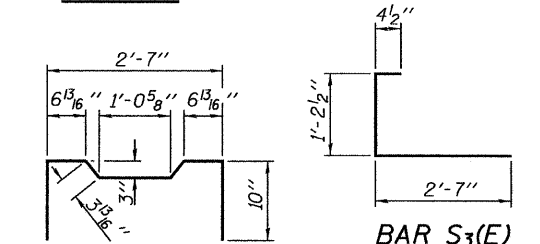
SECTION THRU PIER

Notes : After beams have been erected, holes shall be drilled into substructure and anchor dowels placed. Dowel holes shall be filled with non-shrink grout to top of beam and allowed to cure min. 24 hrs. prior to grouting the shear keys.
All horizontal dimensions are at right angles to beam ends.
Hatched area to be poured after beams are in place.
* 1" joint shall be filled with non-shrink grout. 1" dimension may vary to accommodate tolerance in beam lengths.



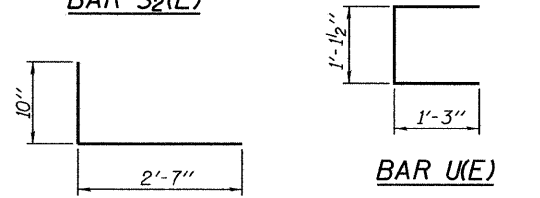
BAR S₁(E)

BAR S(E)



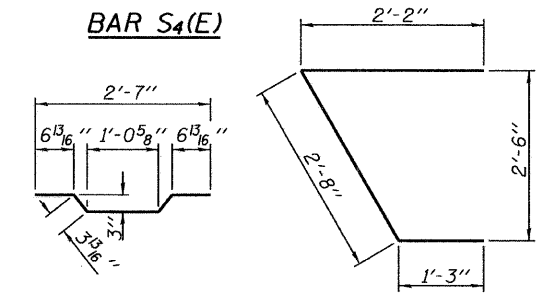
BAR S₃(E)

BAR S₂(E)



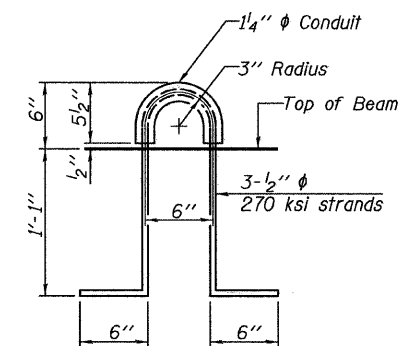
BAR U(E)

BAR S₄(E)



BAR A₁(E)

BAR U₁(E)



LIFTING LOOP DETAIL

BILL OF MATERIAL

Precast Prestressed Conc. Deck Bms. (17" depth)	Sq. Ft.	1048
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Note: Connect beams in pairs with the transverse tie configuration shown.

NOTES

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be 1/2" and the nominal cross-sectional area shall be 0.153 sq. in.
The 1" rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets on exterior faces of bridge shall be filled with grout after transverse tie assembly is in place.
Reinforcement bars shall conform to ASTM A 706, Grade 60. (See Special Provisions).
Two 1/8" fabric adjusting shims of the dimensions of the exterior bearing pad shall be provided for each bearing pad location.
A minimum 2 1/2" diameter lifting pin shall be used to engage the lifting loops during handling.
Corrosion Inhibitor, per Article 1020.05(b)(12) and 1021.06 of the Standard Specifications, shall be used in the concrete for precast prestressed concrete deck beams.
Compressive strength of prestressed concrete, f'c, shall be 6000 psi.
Compressive strength of prestressed concrete at release, f'ci, shall be 5000 psi.

FILE NAME = #FILEL#	USER NAME = #USER#	DESIGNED -	REVISED -	<p>Allen Henderson & Associates, Inc. Civil and Structural Engineers Springfield, IL. 62703 Phone: (217)544-8033 IL Design Firm No. 184-001907</p>	17" X 36" PPC DECK BEAM SPAN 2		F.A.S. RTE. 575	SECTION 09-00074-00-BR	COUNTY CASS	TOTAL SHEETS 18	SHEET NO. 10
	PLOT SCALE = #SCALE#	DRAWN -	REVISED -		SCALE: NONE	SHEET NO. 10 OF 18 SHEETS	CONTRACT NO. 93508		FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT		
	PLOT DATE = #DATE#	CHECKED -	REVISED -								
		DATE -	REVISED -								