STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



31 SHEETS

* 1(HB,HB-1,VB,HB-2)R Contract #64814

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

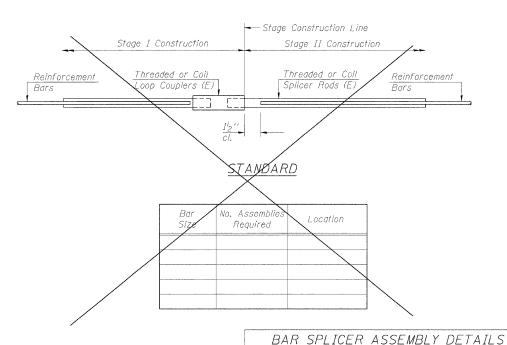
Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum *Pull-out Strength = 0.66 x fy x A_t (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi.

A_t = Tensile stress area of lapped reinforcement bars.
* = 28 day concrete

	BAR SPLIC	CER ASSEMBLI	ES
	Splicer Rod or Dowel Bar Length	Strength Requirements	
		Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension
#4	1'-8''	14.7	7.9
#5	2'-0''	23.0	12.3
#6	2'-7"	33.1	17.4
#7	3'-5"	45.1	23.8
#8	4'-6''	58.9	31.3
#9	5′-9′′	75.0	39.6
#10	7′-3′′	95.0	50.3
#11	9'-0''	117.4	61.8



IL ROUTE 92 (CENTENNIAL EXPRESSWAY) OVER 31st AVENUE FAP ROUTE 308 SEC. 1(HB-2)R ROCK ISLAND COUNTY STATION 1470+70.31 STRUCTURE NO. 081-0172 (SB)

- Stage Construction Line Bolt "A " Threaded or Coil Forms-Splicer Rods (E) — Foam Plugs -Washer Face

BAR SPLICER ASSEMBLY ALTERNATIVES

WELDED SECTIONS

ROLLED THREAD DOWEL BAR

** ONE PIECE

,— Wire Connector

— The diameter of this part is

equal or larger than the

diameter of bar spliced.

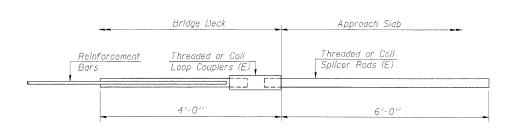
** Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used,

INSTALLATION AND SETTING METHODS

<u>"B"</u>

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension lo. Required = 160

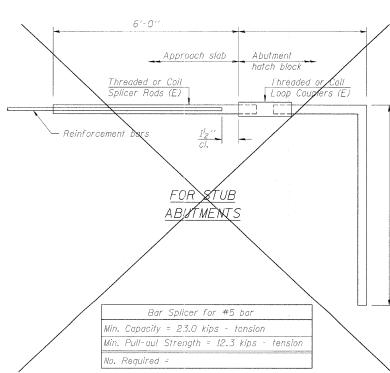
DESIGNED AMK CHECKED JSD DRAWN OS CHECKED AMK

BSD-1

The diameter of this part

of the bar spliced.

is the same as the diameter



LOCHNER

11-1-06

STRUCTURE NO. 081-0173 (NB)