SCALE: 1"-

wendler

LINE ROAD BRIDGE PROJECT

BASE

SHEET TITLE

RAIL DETAILS

JOB NUMBER

2080382

DETAIL

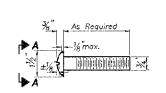
SM RAIL

TYPE

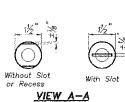
**COUNTY HIGHWAY** 

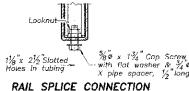
DEKALB

\* 08-18121-00-8R CONTRACT NO. 87467

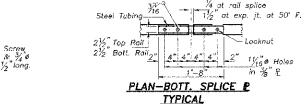


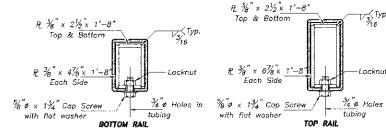
DETAIL OF 3/4 & ROUND HEAD BOLT





AT EXPANSION JT.



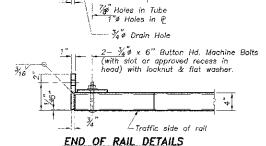


SECTIONS AT RAIL SPLICE

1 3/4" 26 x 4 x 1/4 11/2 # Holes in anales .2- ¾ø x 3¼" H.S. Bolts with hex nut & flat washers 13/16 x 3" Slotted Holes — 2- 1"ø x 7¾" AASHTO M-164 An<u>chor</u> Bolts with flat washer & lockwasher. SECTION A-A

ΓÞΑ \_8"x4"x ½" Steel Tubing  $1\frac{1}{8}$  % Holes for 1" x 4" Round Head Bolts. Provide 2 flot washers & locknuts for guard rail connection shown on Std. 2340. 4- 34" x 6" Round Head Bolts (With slot or approved recess in head) with locknut & flat washe % ø Holes in tubing may be drilled in the field. W6x25-6"x4"x 1/2" 13/16 x 51/2" Slotted Finished Surface Hole in post 13/160 holes 2

SECTION AT RAIL POST



Ç 11/8"

7'-6"

1/1

## GENERAL NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM desingnation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at C F. All other steel shapes and plates shall conform to the requirements of ASSHTO M-270 Grade 36 except posts and angles shall conform to

AASHTO M-270 Grade 36 except posts and angles shall conform to AASHTO M-279, Crade 50.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All botts, nuts, cap screws, washers and look washers shall be galvanized in accordance with AASHTO M-232.

All posts, railing, rail splices, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Galvanized rail shall not be painted.

Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be poid for at the contract unit price per foot for STEEL BRIDGE RAIL, TYPE SM.

All field drilled holes shall be coated with an approved zinc rich point before erection.

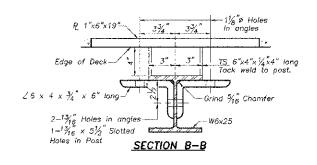
paint before erection.

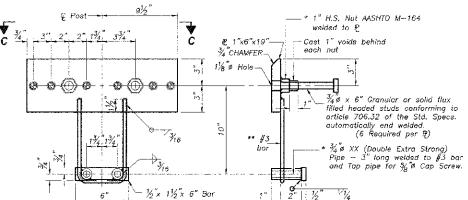
paint before erection.

For multi-span PPC Deck bridges, sufficient ½"x 6" x 1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost incidental to STEEL BRIDGE RAIL, TYPE SM.

Botts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.

The ¾"p high strength botts used to connect the 6 x 4 x 3/4 angles to the post shall be tightened in accordance with Article 505.04(f)(3) of the Standard Specifications. The 1"p high strength botts connecting the angles to the concrete shall be tightened to a snug fit and given an additional ½ turn. The 5/"p cap screws in bottom of posts shall be tightened to a snug fit only.





TS 6"x4"x 1/4"x4" long

TS 6"x3"x 1/4"x31/2" long

## VIEW C-C

## BILL OF MATERIAL

OILL VI WATENME		
/tem	Unit	Quantil
Steel Bridge Roil, Type SM	Foot	369

TYPE SM STEEL BRIDGE RAIL SIDE MOUNTED SECTION 08-18121-00-BR BASE LINE ROAD DEKALB COUNTY SN 019-4500

## ANCHOR DEVICE

Threaded areas shall be plugged or blocked off during casting of beam Gaivanized after fabrication.

2- 1/8" x 53/4" Cap Screws

\*\* Whenever the lower insert assemblies interfere with strand locations. the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed  $\frac{1}{2}$ 

DRAWN: BDS CHECKED

RLR

DESIGNED:

R-34 7-1-94 (6'-3" Maximum Post Spacina) 9 of 18