Illinois Department of Transportation
2300 South Dirksen Parkway / Springfield, Illinois / 62764

February 21, 2019

SUBJECT: FAP Route 103 (IL 13)
Project STP-9WU7(001)
Section 102B-2
Perry County
Contract No. 78618
Item No. 38, March 8, 2019 Letting
Addendum A

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised the Table of Contents to the Special Provisions
2. Revised pages 6-8 of the Special Provisions
3. Added pages 45-47 to the Special Provisions

Prime contractors must utilize the enclosed material when preparing their bid and must include any changes to the Schedule of Prices in their bid.

Very truly yours,

Jack A. Elston, P.E.
Bureau Chief
Bureau of Design and Environment

By: Ted B. Walschleger, P. E.
Engineer of Project Management

CWR/cr

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ASSEMBLE AND MATCH MARK PRECAST CONCRETE BOX CULVERT

Precast concrete box culverts shall be constructed according to section 540, except as modified by this Special Provision which applies to all proposed precast concrete box culverts.

It shall be the Contractor's responsibility to ensure that the precast concrete box culvert sections are assembled and match marked prior to the sections arriving at the jobsite and prior to the road closure in order to secure a proper fit on each joint. Any sections that do not provide a proper fit shall be rejected by the Engineer and replaced by the Contractor with no additional compensation.

This work will not be paid for separately, but shall be considered included in the unit price for Precast Concrete Box Culverts of the specified size.

WEEP HOLE DRAINS FOR ABUTMENTS, WINGWALLS, RETAINING WALLS, AND CULVERTS

Delete the last paragraphs of Articles 205.05 and 502.10 and replace with the following:

"If a geocomposite wall drain according to section 591 is not specified, a prefabricated geocomposite strip drain according to Article 1040.07 shall be placed at the back of each drain hole. The strip drain shall be 24 inches (600 mm) wide and 48 inches (1.220 m) tall. The strip drain shall be centered over the drain hole with the bottom located 12 inches (300 mm) below the bottom of the drain hole. All form boards or other obstructions shall be removed from the drain holes before placing any geocomposite strip drain."

Revise the last sentence of the first paragraph of Article 503.11 to read as follows:

"Drain holes shall be covered to prevent the leakage of backfill material according to Article 502.10."

Revise the title of Article 1040.07 to Geocomposite Wall Drains and Strip Drains.

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AUTOMATED FLAGGER ASSISTANCE DEVICES (BDE)
Effective: January 1, 2008

Description. This work shall consist of furnishing and operating automated flagger assistance devices (AFADs) as part of the work zone traffic control and protection for two-lane highways where two-way traffic is maintained over one lane of pavement. Use of these devices shall be at the option of the Contractor.

Equipment. AFADs shall be according to the FHWA memorandum, "MUTCD - Revised Interim Approval for the use of Automated Flagger Assistance Devices in Temporary Traffic Control Zones (IA-4R)", dated January 28, 2005. The devices shall be mounted on a trailer or a moveable cart and shall meet the requirements of NCHRP 350, Category 4.

The AFAD shall be the Stop/Slow type. This device uses remotely controlled "STOP" and "SLOW" signs to alternately control right-of-way.

Signs for the AFAD shall be according to Article 701.03 of the Standard Specifications and the MUTCD. The signs shall be 24 x 24 in. (600 x 600 mm) having an octagon shaped "STOP" sign on one side and a diamond shaped "SLOW" sign on the opposite side. The letters on the signs shall be 8 in. (200 mm) high. If the "STOP" sign has louvers, the full sign face shall be visible at a distance of 50 ft (15 m) and greater.

The signs shall be supplemented with one of the following types of lights.

(a) Flashing Lights. When flashing lights are used, white or red flashing lights shall be mounted within the "STOP" sign face and white or yellow flashing lights within the "SLOW" sign face.

(b) Stop and Warning Beacons. When beacons are used, a stop beacon shall be mounted 24 in. (600 mm) or less above the "STOP" sign face and a warning beacon mounted 24 in. (600 mm) or less above, below, or to the side of the "SLOW" sign face. As an option, a Type B warning light may be used in lieu of the warning beacon.

MEMBRANE WATERPROOFING SYSTEM FOR BURIED STRUCTURES
Effective: October 4, 2016 Revised: April 13, 2018

Description. This work shall consist of furnishing and placing a membrane waterproofing system on the top slab and sidewalls, or portions thereof, for buried structures as detailed on the contract plans.

All membrane waterproofing systems shall be supplied by qualified producers. The Department will maintain a list of qualified producers.

Materials. The materials used in the waterproofing system shall consist of the following.

(a) Cold-applied, self-adhering rubberized asphalt/polyethylene membrane sheet with the following properties:

Physical Properties	
Thickness ASTM D 1777 or D 3767	60 mils (1.500 mm) min.
Width	36 inches (914 mm) min.
Tensile Strength, Membrane ASTM D 412 (Die C)	325 lb./in^2 (2240 kPa) min.
Tensile Strength, Film ASTM D 882	5000 lb./in^2 (34.5 MPa) min.
Elongation (Ultimate Failure of Rubberized Asphalt) ASTM D 412	300% min.
Pliability [180° bend over 1” inch (25 mm) mandrel @ -20 °F (-29 °C)] ASTM D 146 (Modified) or D1970	No Effect
Puncture Resistance-Membrane ASTM E 154	40 lb. (178 N) min.
Permeability (Perms) ASTM E 96, Method B	0.1 max.
Water Absorption (% by Weight) ASTM D 570	0.2 max.
Peel Strength ASTM D 903	9 lb./in (1576 N/m) min.

(b) Protective geocomposite drainage sheet composed of a woven monofilament or nonwoven geotextile fabric bonded to a dimpled/ridged drainage core with a smooth backing film providing cushioning for the membrane sheet. The protective drainage sheet shall be suitable for horizontal applications with heavy loads and vehicular traffic with the following properties:

Added 2-21-19

Physical Properties	
Core	
Compressive Strength ASTM D 1621	18,000 (862 kPa) psf Min.
Flow Rate ASTM D 4716	17 gal/min./ft. (211 L/min./m^2) min.
Geotextile Fabric	
Woven Monofilament Fabric	
Water Flow Rate ASTM D 4491	145 gal/min./ft2 (5907 L/Min./m min.
Grab tensile Strength ASTM D 4632 (MARV - Weakest Principal Direction)	200 lb. (890 N) min.
CBR Puncture Strength ASTM D 6241 (MARV)	675 lb. (3004 N) min
Apparent Opening Size	Sieve No. 40 (0.430 mm) or Smaller Opening
Nonwoven fabric	
Water Flow Rate ASTM D 4491	90 gal/min./ft2 (3668 L/Min./m min
Grab tensile Strength ASTM D 4632 (MARV – Weakest Principal Direction)	205 lb. (912 N) min.
CBR Puncture Strength ASTM D 6241 (MARV)	500 lb. (2224 N) min
Apparent Opening Size	Sieve No. 80 (0.180 mm) or Smaller Opening

(c) Ancillary Materials: Adhesives, Conditioners, Primers, Mastic, Two-Part Liquid Membranes, and Sealing Tapes as required by the manufacturer for use with the respective membrane waterproofing system.

Construction. The areas requiring waterproofing shall be prepared and the waterproofing shall be installed in accordance with the manufacturer's instructions. The Contractor shall not install any part of a membrane waterproofing system in wet conditions, or if the ambient or concrete surface temperature is below 40° (4° C), unless allowed by the Engineer.

Surfaces to be waterproofed shall be smooth and free from projections which might damage the membrane sheet. Projections or depressions on the surface that may cause damage to the membrane shall be removed or filled as directed by the Engineer. The surface shall be power washed and cleaned of dust, dirt, grease, and loose particles, and shall be dry before the waterproofing is applied.

Added 2-21-19

The Contractor shall uniformly apply primer to the entire area to be waterproofed, at the rate stated in the manufacturer's instructions, by brush, or roller. The Contractor shall brush out primer that tends to puddle in low spots to allow complete drying. The primer shall be cured according to the manufacturer's instructions. Primed areas shall not stand uncovered overnight. If membrane sheets are not placed over primer within the time recommended by the manufacturer, the Contractor shall recoat the surfaces at no additional cost to the Department.

The installation of the membrane sheet to primed surfaces shall be such that all joints are shingled to shed water by commencing from the lowest elevation of the buried structure's top slab and progress towards the highest elevation. The membrane sheets shall be overlapped as required by the manufacturer. The Contractor shall seal with mastic any laps that were not thoroughly sealed. The membrane shall be smooth and free of wrinkles and there shall be no depressions in horizontal surfaces of the finished waterproofing. After placement, exposed edges of membrane sheets shall be sealed with a troweled bead of a manufacturer's recommended mastic, or two-part liquid membrane, or with sealing tape.

The Contractor shall install protective geocomposite drainage sheet after application of the membrane sheet per the manufacturer's instructions.

Sealing bands at joints between precast segments shall be installed prior to the waterproofing system being applied. Where the waterproofing system and sealing band overlap, the installation shall be planned such that water will not be trapped or directed underneath the membrane or sealing band.

Care shall be taken to protect and to prevent damage to the waterproofing system prior to and during backfilling operations. The waterproofing system shall be removed as required for the installation of slab mounted guardrails and other appurtenances. After the installation is complete, the system shall be repaired and sealed against water intrusion according to the manufacturer's instructions and to the satisfaction of the Engineer.

Replace the last paragraph of Article 540.06 Precast Concrete Box Culverts and replace with:

> Handling holes shall be filled with a polyethylene plug. The plug shall not project beyond the inside surface after installation nor project above the outside surface to the extent that may cause damage to the membrane. When metal lifting inserts are used, their sockets shall be filled with mastic or mortar compatible with the membrane.

Method of Measurement. The waterproofing system will be measured in place, in square yards (square meters) of the concrete surface to be waterproofed.

Basis of Payment. This will work will be paid for at the contract unit price, per square yard (square meter) for MEMBRANE WATERPROOFING SYSTEM FOR BURIED STRUCTURES.

Added 2-21-19