- ALUMINUM SPECIFICATION FOR ALUMINUM TABLET **TABLET** 3 1/4" SURVEY CAP FOR REBAR. 3 1/4" CONVEX SURVEY CAP FOR 5/8-INCH REBAR WITH IL PLS NUMBER. THIS LOGO SHALL PROVIDE LETTERS RECESSED INTO THE SURFACE A MINIMUM OF 0.031 (1/32) INCH FOR EASY AND LONG-TERM LEGIBILITY. THE ALUMINUM CAP FOR REBARSHALL BE PRODUCED BY THE PROCESS OF ORBITAL FORGING TO PRODUCE A HIGH-STRENGTH AND

> **INSULATOR** SLEEVE

DURABLE MARKER CAP WHICH WILL NOT CHIP OR BREAK 21/32" AND PROVIDE A SMOOTH FINISH FOR STAMPING OF DATA PLASTIC

THE ALUMINUM CAP FOR REBAR SHALL BE TAPERED FOR A PERFECT COMPRESSION FIT. A SPECIAL PLASTIC INSULATOR SHALL BE INSTALLED TO PREVENT DISSIMILAR METAL CONTACT AND CORROSION. THE PLASTIC INSULATOR SHALL FORM READILY TO THE OUTER SHAPE OF THE REBAR AND TO THE INNER SHAPE OF THE ALUMINUM CAP SOCKET. THE PLASTIC INSULATOR SHALL BE LOW DENSITY POLYETHYLENE, A MINIMUM | 1/2" LONG AND CONFORM TO FEDERAL SPECIFICATION L-P

COMPOSITION: ALUMINUM 98.3-98.7%;OTHER 1.3-1.7% STRENGTH:YIELD 28 KSI, ULTIMATE 32 KSI ELONGATION: 15% (IN TWO INCHES) SPECIFICATIONS: ALUMINUM ALLOWY 6101-0; ASTM B317-83 (EXCEPT TEMPER) AS FORGED. NO

NOTES: I ALUMINUM TABLET SHALL BE SET WITH A 5/8" X 48" REBAR.

ø3 1/4"

2. REFERENCING OF THE EXISTING SURVEY MARKER AND SETTING AND MARKING THE PROPOSED SURVEY MARKER SHALL BE DONE BY AN ILLINOIS PROFESSIONAL LAND SURVEYOR IN ACCORDANCE

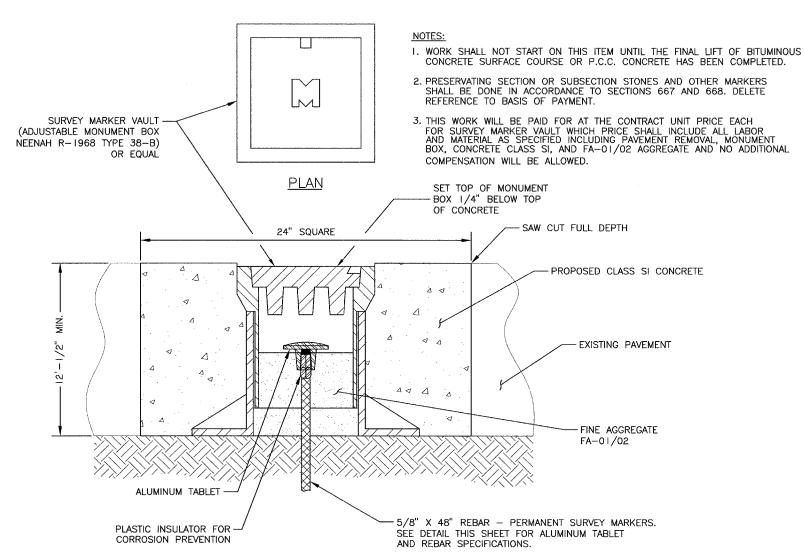
WITH SECTIONS 667 AND 668 OF THE STANDARD SPECIFICATIONS DELETE REFERENCE TO BASIS OF PAYMENT.

3. THIS WORK WILL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR PERMANENT SURVEY MARKERS WHICH PRICE SHALL INCLUDED ALL LABOR AND MATERIAL AS SPECIFIED, INCLUDING SETTING AND MARKING THE SURVEY MARKER BY AN ILLINOIS PROFESSIONAL LAND SURVEYOR AND NO ADDITIONAL COMPENSATION WILL BE ALLOWED.

PERMANENT SURVEY MARKER DETAIL

5/8"

1 1/2"

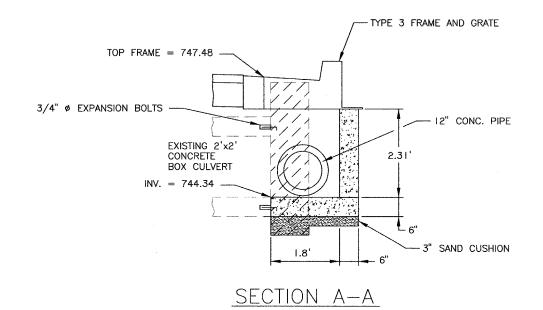


ELEVATION

SURVEY MARKER VAULT DETAIL

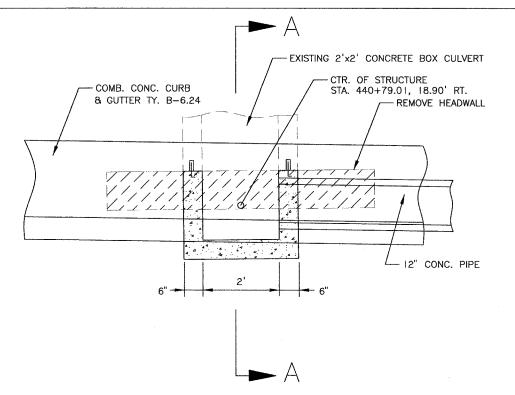
INLET SPECIAL WITH NEW TYPE 3 FRAME AND GRATE DETAIL

STR. NO. 131, STA. 449+79.00, 18.90' RT.



NOTES:

- 1. 3/4" Ø EXPANSION BOLTS, 6" LONG REQUIRED TO CONNECT NEW INLET TO EXISTING BOX CULVERT. TOTAL REQUIRED = 8. LOCATE AS DIRECTED BY THE ENGINEER.
- 2. CLASS SI CONCRETE SHALL BE USED THROUGHOUT.
- 3. THE CONTRACT UNIT PRICE EACH FOR INLET SPECIAL WITH NEW TYPE 3 FRAME AND GRATE SHALL INCLUDE THE COST OF CONSTRUCTING THE INLET, FURNISHING AND INSTALLING THE FRAME AND GRATE, SAND CUSHION AND ALL EXCAVATION AND BACKFILL.



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