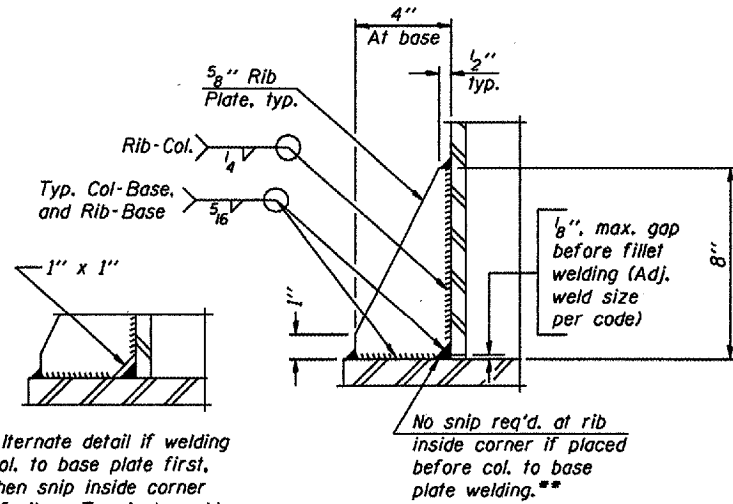
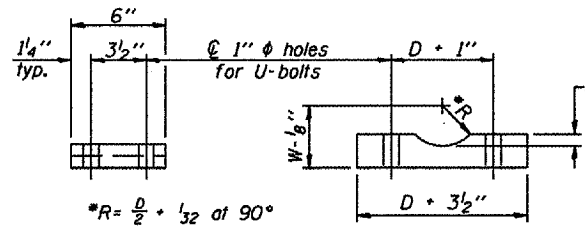


SECTION B-B



SECTION D-D

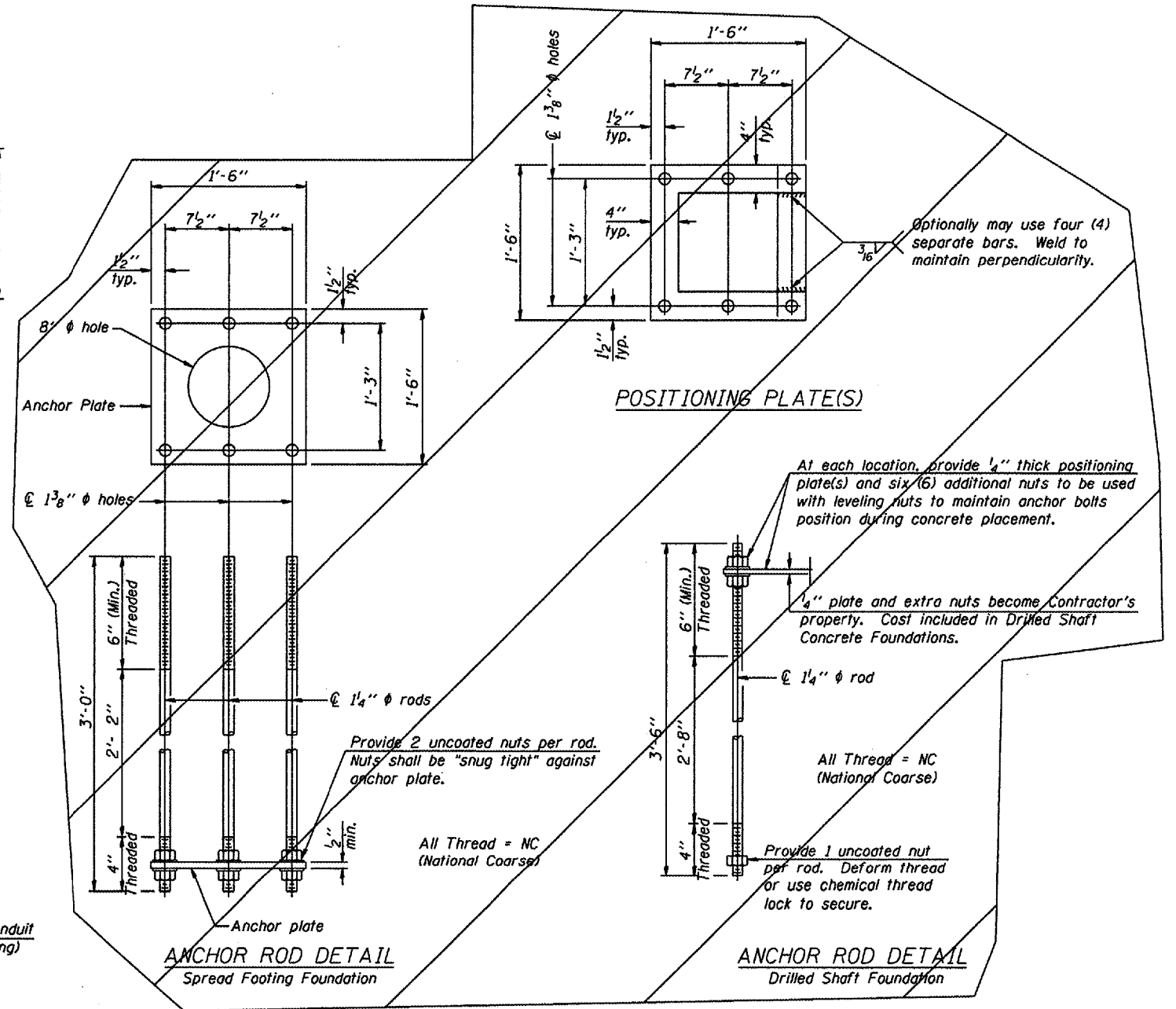
\*\* Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.



SADDLE SHIM DETAIL

ASTM B26 Alloy 356-F  
or  
ASTM B209 Alloy 6061-T651  
(4 required per sign truss)

Truss Chord Nominal Dia.	a
5"	3/4"
5 1/2"	13/16"
6"	7/8"
6 1/2"	15/16"
7"	1"



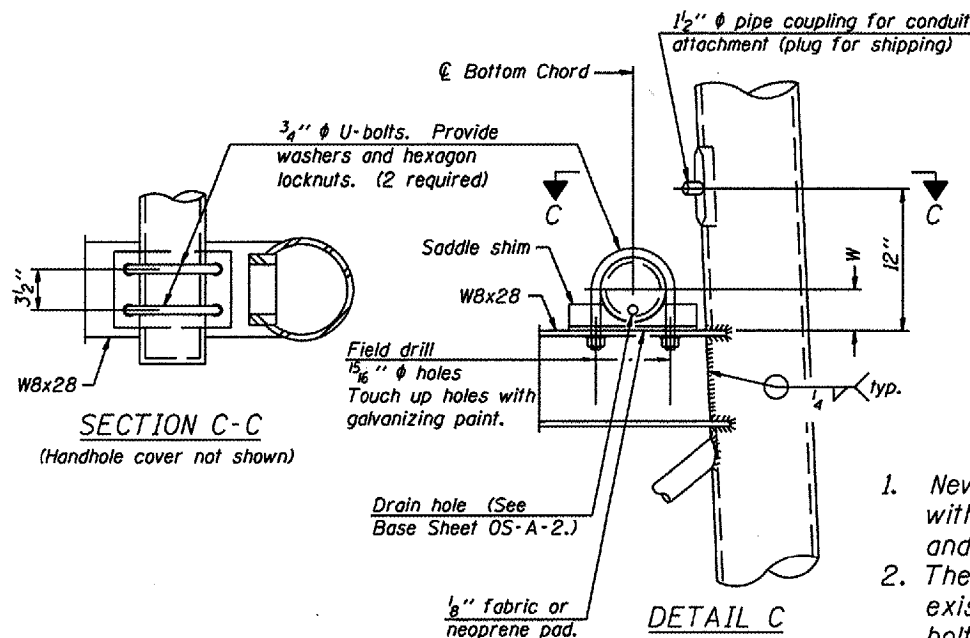
10"  $\phi$  PIPE SUPPORT FRAME DETAILS

1. New End Supports to be installed on existing foundation with existing anchor bolts. Provide new anchor bolt nuts and washers as necessary.
2. The Contractor and the Engineer shall field verify the existing end support dimensions and the existing anchor bolt dimensions prior to fabrication of the new end supports.

OVERHEAD SIGN STRUCTURES  
SUPPORT FRAME DETAILS ALUMINUM TRUSS

District 1  
End Support Replacement

NUMBER	REVISION	DATE



SECTION C-C

(Handhole cover not shown)

DESIGNED -	20
CHECKED -	EXAMINED
DRAWN -	PASSED
CHECKED -	ENGINEER OF BRIDGES AND STRUCTURES