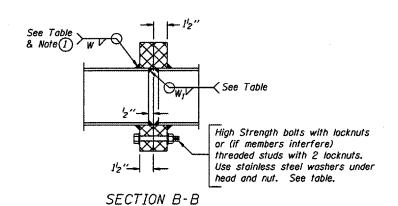
TRUSS UNIT TABLE

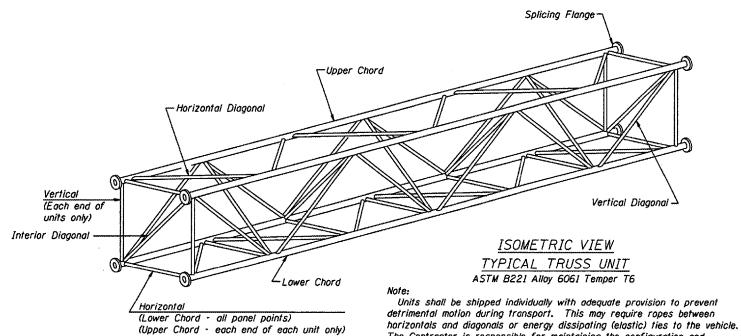
Structure		Design	Exterior Units (2)			Interior Unit				Upper & Lower Chord		Verticals: Horizontals; Vertical,		Camber	Splicing Flange					
Number	1 7113		No. Panels		Panel	No.	No. Panels	Unit	Panel			Horizontal, and Interior Diagonals		Midspan	Bolts		Weld Sizes		I A	В
				Lgth.(Le)			per Unit	Lgth.(Li)	Lgin _* (P)		Wall	0.D.	Wall		No./Splice		W	W₁		
5S0101074R179.0	147 + 88 EB	1	8	38' - 2 1/2"	38' - 2 1/2"					5"	5/16"	2 1/2"	<i>5/1</i> 6"	2"	6	7/8"	5/16"	1/4"	8 3/4"	11 3/4
5S0I0I074L179.2	174 + 84 WB	I	8	38' - 2 1/2"	38' - 2 1/2"					5"	5/16"	2 1/2"	5/16"	2"	6	7/8"	5/16"	1/4"	8 3/4"	11 3/4
5S0I0I072R180.7	1894 + 00 EB	I	6	30' - 1 1/2"	38' - 2 1/2"	1	6	29' · 6"	4' - 8 1/2"	5"	5/16"	2 1/2"	5/16"	2 3/4"	6	7/8"	5/16"	1/4"	8 3/4"	11 3/4
5S010U045L012.3	48 + 00 SB	· I	6	28' - 9"	38' - 2 1/2"	1	6	28' - 1 1/2"	4' · 5 3/4"	5"	5/16"	2 1/2"	5/16"	2 1/2"	6	7/8"	5/16"	1/4"	8 3/4"	11 3/4"
																·				
																				<u> </u>



(1) Splicing Flanges shall be attached to each truss unit with the truss shop assembled to camber shown. Truss units shall be in proper alignment and flange surfaces shall be shop bolted into full contact before welding. Sufficient external welds or tacks shall be made to secure flanges until remaining welds are made after disassembly. Adjacent flanges shall be "match marked" to insure proper field assembly.

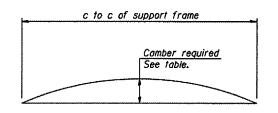
NUMBER	REVISION	DATE
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······		
		l
		

DESIGNED -	
CHECKED -	EXAMINED
DRAWN -	PASSED ENGINEER OF BRIDGE DESIGN
CHECKED -	ENGINEER OF BRIDGES AND STRUCTURES
054-A-2	1-7-05



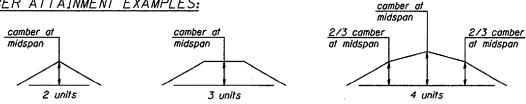
The Contractor is responsible for maintaining the configuration and

protection of the units.

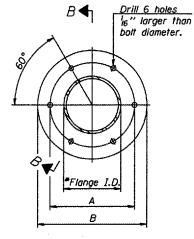


CAMBER DIAGRAM Camber curve shown is theoretical. Actual camber attained by slope changes at splices between units.

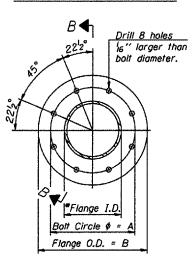
CAMBER ATTAINMENT EXAMPLES:



Camber shown is for fabrication only, measured with truss fully supported. (No-load condition)



TRUSS TYPES I-A, II-A, & III-A



TRUSS TYPES II-A & III-A SPLICING FLANGES ASTM B221, Alloy 6061-T6 or ASTM B209, Alloy 6061-T651 "To fit O.D. of Chord with maximum gap of 16".

OVERHEAD SIGN STRUCTURES ALUMINUM TRUSS DETAILS FOR TRUSS TYPES I-A, II-A and III-A

> District 5 Truss Repair & Replacement