## STANDARD BAR SPLICER ASSEMBLY

| Minimum Lap Lengths       |         |         |         |         |         |  |
|---------------------------|---------|---------|---------|---------|---------|--|
| Bar size to<br>be spliced | Table 1 | Table 2 | Table 3 | Table 4 | Table 5 |  |
| 3, 4                      | 1'-5''  | 1'-11'' | 2'-1''  | 2'-4''  | 2'-3"   |  |
| 5                         | 1'-9''  | 2'-5"   | 2'-7''  | 2'-11'' | 2'-10'' |  |
| 6                         | 2'-1''  | 2'-11'' | 3'-1''  | 3′-6′′  | 3'-4''  |  |
| 7                         | 2'-9''  | 3'-10'' | 4'-2"   | 4'-8''  | 4'-6''  |  |
| 8                         | 3′-8′′  | 5′-1′′  | 5′-5′′  | 6'-2''  | 5′-10′′ |  |
| 9                         | 4'-7''  | 6′-5′′  | 6'-10'' | 7′-9′′  | 7′-5′′  |  |

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

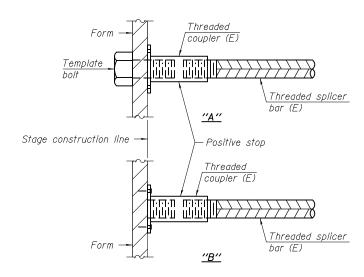
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length +  $1_2^{l}$ " + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

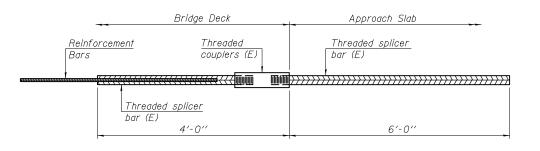
| Location | Bar<br>size | No. assemblies<br>required | Table for minimum<br>lap length |
|----------|-------------|----------------------------|---------------------------------|
|          |             |                            |                                 |
|          |             |                            |                                 |
|          |             |                            |                                 |



## INSTALLATION AND SETTING METHODS

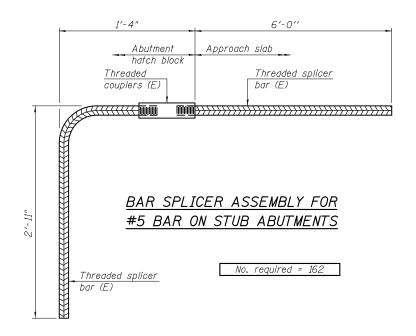
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



## BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required =



## *NOTES*

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.



450 E Devon Ave, Suite 300 Itasca, Illinois 60143 Tel: 630.773.3900 Fax: 630.773.3975

DRAWN - M. LANGE REVISED DESIGNED - D. ATKINS REVISED CHECKED - G. HATLESTAD REVISED - 5/3/2012 REVISED

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** 

BAR SPLICER ASSEMBLY DETAILS ILLINOIS ROUTE 31 OVER ALGONQUIN ROAD STRUCTURE NO. 056-0081 SHEET NO. SB28 OF SB32 SHEETS

SECTION COUNTY 0003 18A-2 MCHENRY 825 521 CONTRACT NO. 60F72