#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

	ROUTE NO.	SECTION	COUNTY		1014L SHEETS	9-667 NO.	SHEET NO. <i>16</i>
	F.A.I. 57	10 - 32 HB - 3, K	CHAMPAIGN		352	125	27 SHEETS
Ī	FED. ROAD DIST. NO. 7 JULINOIS FED. AID			FED. AID FR	ROJECT-		

Contract #90758

#### NOTES

Inserts for  ${}^3\!4''$   $\phi$  threaded dowel rods, when specified, are to be two strut, coil type for interior beams and single coil, flared loop type for exterior beams.

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270.

The nominal diameter shall be ½'' and the nominal cross-sectional area

shall be 0.153 sq. in.

Non-prestressing steel shall conform to AASHTO designation M31 or M 322, Grade 60.

A minimum  $2^l2''$   $\phi$  lifting pin shall be used to engage the lifting loops during handling.

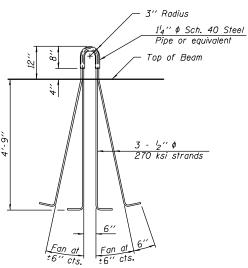
Reinforcement bars designated (E) shall be epoxy coated.

Cut  $G_6$  bars when necessary to maintain  $1_2'''$  clearance.

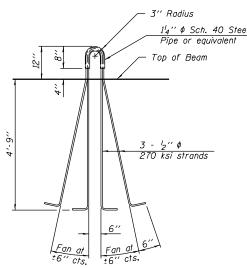
The bottom plates and studs shall be galvanized according to AASHTO MIII and ASTM A385.

Threaded rods shall be ASTM F 1554 Grade 55.

The cut strands at each beam end shall be given two coats of zinc dust spray or paint meeting the requirements of ASTM A 780. The zinc dust spray or paint shall be applied before corrosion appears and allowed to dry according to the manufacturer's specifications prior to another coat of zinc. A concrete sealer meeting the requirements of Section 587 of the Standard Specifications shall be applied to all portions of the I-beam or Bulb-T beam, except the top surface of the top flange and the bottom surface of the bottom flange, starting at each beam end and extending out a distance of 63 inches. The sealer shall be applied after visible crack growth has subsided. This work shall be performed by the producer and included with the cost of the beam.



LIFTING LOOP DETAIL



€ 1" ¢ holes for

4 spa. at 3₄'' ¢ Vent hole

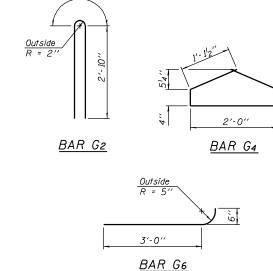
TOP PLATE

End of beam

3<sub>4</sub> " \$\phi\$ threaded rods

**€** Beam

# Outside R = 2" BAR GI



#### BILL OF MATERIAL

Item	Unit	Total
Furnishing and Erecting Precast Prestressed Concrete Bulb T-Beams, 63''	Ft.	3050

## $\underbrace{\mathcal{C}}$ Tapped holes for $\overset{3}{\cancel{4}}$ $^{\prime\prime}$ $^{\prime\prime}$ threaded rods 4 spa. @ 34" = 1'-1' Beam 1'-5" End of

BOTTOM PLATE See bearing details for pintle hole locations when required.

### DESIGNED Gholam R. Ahanchi CHECKED Rebecca L. Tharp DRAWN Michael B. Mossman CHECKED G.R.A. / R.L.T.



End of beams

No. 9 wire ties

(See sheet 13 of 27)

To outside face

m5(E)

ELEVATION OF BEAM AT PIER

PLAN OF BEAM AT PIER

– ⊈ Pier

m5(E)

of bar, typ.

Bottom of beam

PBT-4-63D 7-15-05 STRUCTURE NO. 010-0272

F.A.I. ROUTE 57 SEC. 10-32HB-3,K CHAMPAIGN COUNTY STATION 297+20.45

63" PPC BULB T-BEAM DETAILS