

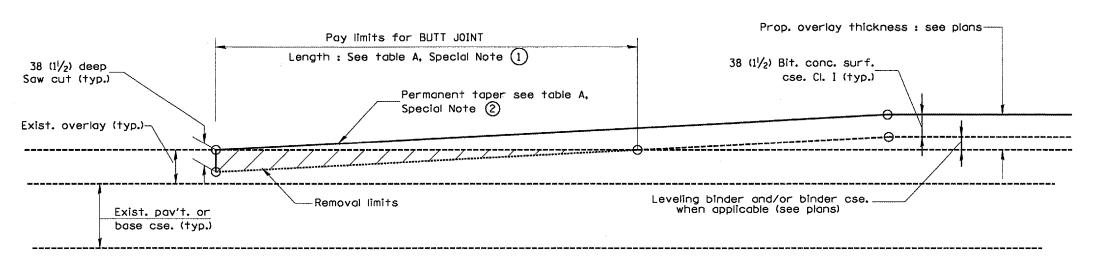
CASE 1: WITH BITUMINOUS SURFACE REMOVAL (COLD MILLING)

TABLE A (LENGTHS AND TAPER RATES)

SPECIAL NOTE NUMBER	ELEMENT	MAINLINE INTERSTATES & 4-LANE EXPRESSWAYS	ALL OTHERS
0	LENGTH OF BUTT JOINT	18.0 m(60′)	9.0 m(30°)
2	PERMANENT TAPER RATE	1:480	1:240
3	TEMPORARY RAMP TAPER RATE	1:80	1:40
4	TEMPORARY RAMP LENGTH	3.0 m(10′)	1.5 m(5')

GENERAL NOTES

- The work shall be done in accordance with Article 406.18 and the Special Provision for Butt Joints.
- The pavement surface to be removed may be either bituminous or P.C. concrete. The work shall be performed in accordance with Article 440.03 and the Special Provisions for Butt Joints.
- The saw cut joints shall be primed just prior to the placing of bituminous material. The work will be in accordance with the applicable portions of Article 406.06.



CASE 2: NO BITUMINOUS SURFACE REMOVAL (COLD MILLING)

All dimensions are in millimeters (inches) unless otherwise noted,

| DATE | REVISIONS | BY | 1-1-97 | RENUM. C-23.01, NEW | T.P. | REVISION BOX | 4-1-97 | CORRECTION TO DEPTH | J.A. | CADD STD NO SCALE: NOT DRAW! | DATE \$\$DATE\$\$

ILLINOIS DEPARTMENT OF TRANSPORTATION
DISTRICT CADD STANDARD

BUTT JOINTS

CADD STD NO. 406101-D4 SHEET 1 OF 2

CADD STD NO. 406101-D4 SHEET 1 O
SCALE: NOT DRAWN TO SCALE DRAWN BY CADD

406101-D4 (1)

DGN-ONLY