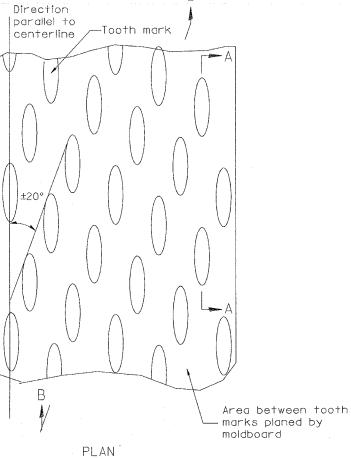
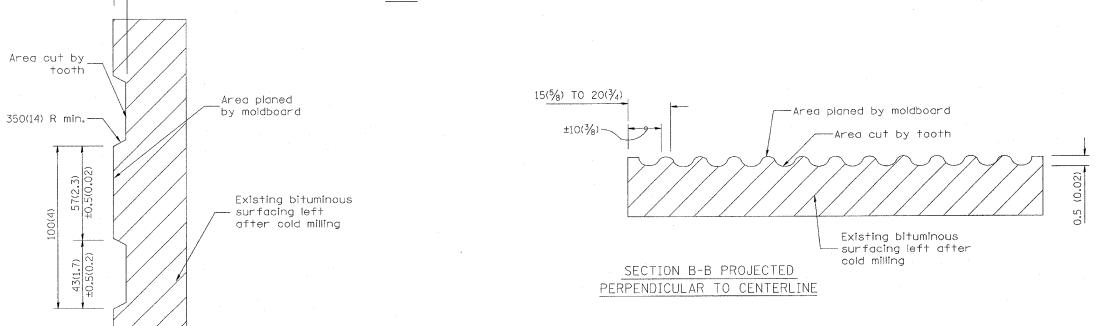
*** 18I,(18BRY&18BRY-1)BR,18B-1 CONTRACT* 88753



General notes:

- 1. Coldmilling shall consist of two processes:
 Cutting with carbide teeth mounted on a rotating drum, and planing with a moldboard mounted immediately behind the cutting drum.
- 2. Other similar patterns will be acceptable if they consist of a smooth, flat, planed surface interspersed with a pattern of discontinuous longitudinal striations.



All dimensions are in millimeters (inches) unless otherwise noted.

ILLINOIS DEPARTMENT OF TRANSPORTATION
DISTRICT CADD STANDARD

DATE REVISIONS BY
1- 1-97 RENUM. C-104.01, NEW REVISION BOX T. P.
4-20-98 REMOVED MILLING DETAIL FROM STD. J.
9-08-98 CORRECT NOTE LEADER PLACEMENT R. W.

CADD STD

BITUMINOUS SURFACE REMOVAL (COLD MILLING)

CADD STD NO. 440001-D4

SCALE: NOT DRAWN TO SCALE

DATE \$\$DATE\$\$

DGN-ONLY

DISTRICT

DESIGNER NOTE 1. INCLUDE ±0.5(0.02)

SECTION A-A

DRAWN BY CADD

CHECKED BY

440011-04