* 00-00021-02-BR

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.

All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

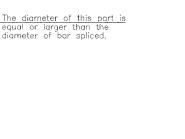
(1) Minimum Capacity = 1.25 x fy x At (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi. fs_{allow} = Allowable tensile stress in lapped reinforcement bars in ksi (Service Load)

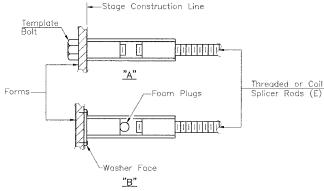
 $A_t\!=\!$ Tensile stress area of lapped reinforcement bars (in $^2).$ * = 28 day concrete

	BAR SPLICE	R ASSEMBLIES	
Bar Size to	Dowel Bar Length	Strength Requirements	
be Spliced			Min. Pull—Out Strength kips — tension
#4	1'8"	14.7	5.9
#5	2'-0"	23.0	9.2
#6	2'-7"	33.1	13.3
#7	3'-5"	45.1	18.0
#8	4'-6"	58.9	23.6
#9	5'-9"	75.0	30.0

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."



equal or larger than the diameter of bar spliced.



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.

ROLLED THREAD DOWEL BAR

** ONE PIECE

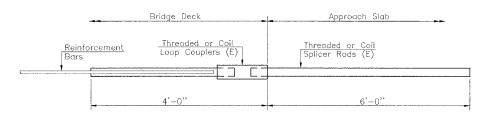
WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

** Heavy Hex Nuts conforming to ASTM

A 563, Grade C, D or DH may be used.

The diameter of this part is the same as the diameter of the bar spliced.



<u>FOR INTEGRAL OR</u> <u>SEMI-INTEGRAL ABUTMENTS</u>

n. Capa	city =	23.0 ki	ips-Tension
ull-out	Strengt	h = 9.	.2 kips—Tensior
	ull-out	ull-out Strengt	n. Capacity = 23.0 k ull-out Strength = 9. No. Required =

The bar splicers for the integral abutment shall have the template bolt left in place after construction. The portion of the splicer to be used in the approach slab shall become the property of the Sangamon County Highway Department for use in the future construction of the bridge approach slab. Cost included with "Bar Splicers".