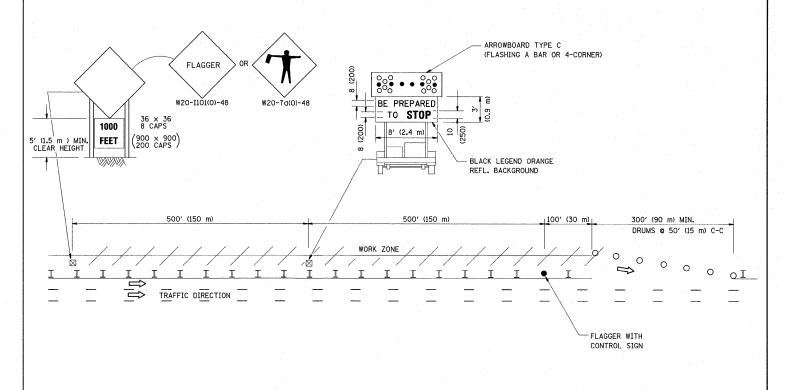
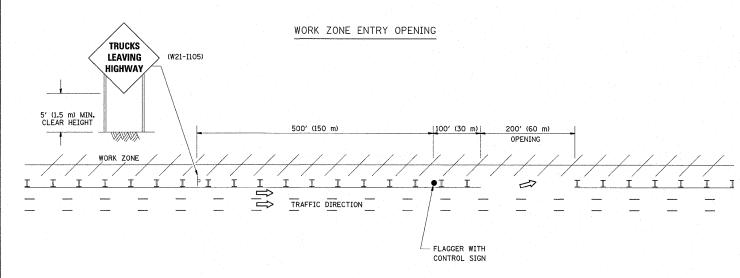
## SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

## WORK ZONE EXIT OPENING





## NOTES:

- 1. THE ARROWBOARD, THE FLAGGER AHEAD SIGN AND THE TRUCKS LEAVING HIGHWAY SIGN SHALL BE REMOVED OR TURNED AWAY FROM TRAFFIC AND THE EXIT AND ENTRY OPENINGS SHALL BE CLOSED WHEN THE FLAGGING OPERATION CEASES.

  NON OPERATING EQUIPMENT SHALL COMPLY WITH ARTICLE 701.11
- 2. WORK ZONE EXIT OPENINGS SHOULD BE A MINIMUM OF ONE HALF MILE APART.
- 3. EXITING THE WORK ZONE AT ANY PLACE OTHER THAN AT A WORK ZONE EXIT OPENING WILL BE PROHIBITED.
- 4. ALL VEHICLES SHALL ENTER THE WORK ZONE AT ENTRY OPENINGS, USING THEIR TURN SIGNALS TO WARN MOTORISTS

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN

COUNTY TOTAL SHEETS NO.

LAKE 40 36

CONTRACT NO. 60L20

FILE NAME =	USER NAME = banksl	DESIGNED -	REVISED - J.A.F. 04-03		SIGNING FOR FLAGGING OPERATIONS	FAP SECTION
c:\pw_work\pwidot\banksl\d0156076\DistSt	d.dgn	DRAWN -	REVISED - J.A.F. 02-06	STATE OF ILLINOIS		334 OR-N
	PLOT SCALE = 50.0000 '/ IN.	CHECKED -	REVISED - S.P.B. 01-07	DEPARTMENT OF TRANSPORTATION	AT WORK ZONE OPENINGS	TC-18
	PLOT DATE = 4/4/2011	DATE -	REVISED - S.P.B. 12-09		SCALE: NONE SHEET NO. 1 OF 1 SHEETS STA. TO STA.	FED. ROAD DIST. NO. 1  ILLINOIS