

### STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
3, 4	1'-5''	1'-11''	2'-1"	2'-4"	2'-3"	
5	1'-9''	2'-5"	2'-7"	2'-11"	2'-10''	
6	2'-1"	2'-11''	3'-1"	3'-6''	3'-4"	
7	2'-9"	3'-10''	4'-2"	4'-8''	4'-6"	
8	3'-8''	5'-1"	5′-5′′	6'-2''	5′-10′′	
9	4'-7"	6'-5''	6'-10''	7'-9''	7′-5″	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

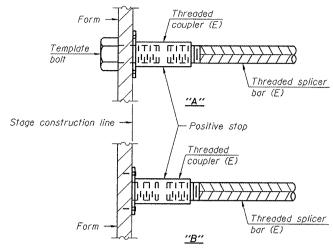
Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length +  $1_2^{\prime\prime}$  + thread length

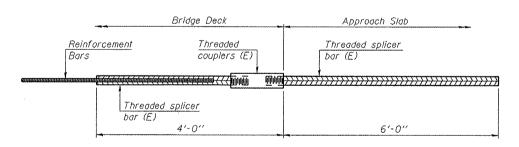
\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.



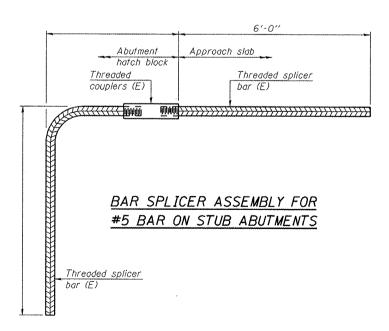
#### INSTALLATION AND SETTING METHODS

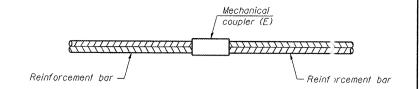
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



# BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS





## STANDARD MECHANICAL SPLICER

		0.5	No
W.B. S.N. 090-0109	Location	Bar	No. assemblies
	······································	size	required
	West Abutment, WB	#4	8
		#5	209
		#8	4
		#4	16
	Pier 4. WB	#5	198
		#8	8
	Pier 8, WB	#4	16
		#5	199
		#8	8
	Pier II, WB	#4	16
		#5	199
		#8	8
	East Abutment, WB	#4	8
		#5	99
		#8	4

	Location	Bar size	No. assemblies required
		#4	8
	West Abutment, EB	#5	99
		#8	4
		#4	<i>1</i> 6
	Pier 4, EB	#5	198
		#8	8
	Pier 8, EB	#4	16
		#5	199
		#8	8
	Pier 11, EB	#4	16
		#5	199
		#8	8
	East Abutment, EB	#4	8
		#5	209
		#8	4

## NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

MECHANICAL SPLICER DETAILS		SECTION	COUNTY	TOTAL	SHEET S NO.
STRUCTURE NO. 090-0108 & 090-0109			PEORIA & TA EWEL	L 123	83
			CONTRAC	T NO.	68069
SHEET NO. 49 OF 65 SHEETS		ILLINOI	S FED. AID PROJE T		