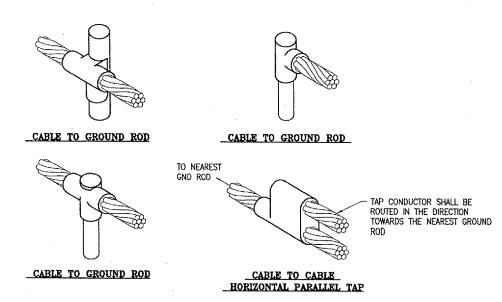
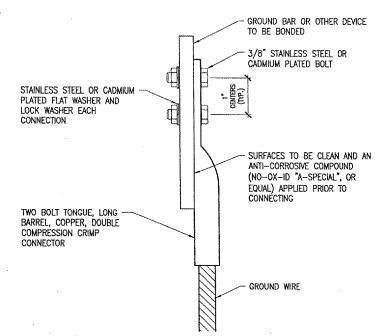
NOTE: LEGEND PLATES SHALL BE WEATHERPROOF ENGRAVED PLASTIC OR PHENOLIC MATERIAL, 1/4" HIGH WHITE LETTERS ON A RED BACKGROUND UNLESS NOTED OTHERWISE. SECURE WITH WEATHERPROOF ADHESIVE AND MACHINE SCREWS. FURNISH ADDITIONAL LEGEND PLATES WHERE REQUIRED BY CODE, FOR ADDITIONAL EQUIPMENT, AS DETAILED HEREIN ON THE PLANS, AND AS NOTED IN THE SPECIAL PROVISION SPECIFICATIONS.



DETAIL NOTES

- 1. EXOTHERMIC WELDS SHALL BE CADWELD AS MANUFACTURED BY ERICO PRODUCTS, SOLON, OHIO OR THERMOWELD AS MANUFACTURED BY CONTINENTAL INDUSTRIES, TULISA, OKLAHOMA. VERIFY PROPER SIZES, TYPES, AND REQUIREMENTS FOR THE RESPECTIVE APPLICATION WITH THE MANUFACTURER, AND INSTALL PER
- 2. FOR APPLICATIONS TO METAL SURFACES THAT ARE LESS THAN 3/16" THICK CONTACT THE EXOTHERMIC WELD MANUFACTURER FOR DIRECTION AND INSTRUCTION ON EXOTHERMIC WELD INSTALLATION TO THE RESPECTIVE
- 3. FOR APPLICATIONS TO GALVANIZED STEEL OR PAINTED STEEL, REMOVE GALVANIZING AND/OR PAINT & CLEAN THE SURFACE TO EXPOSE BARE STEEL BEFORE MAKING EXOTHERMIC WELD CONNECTION.
- 4. INDIVIDUAL GROUNDING ELECTRODE CONDUCTORS SHALL NOT BE INSTALLED IN METAL CONDUIT. INSTALL GROUNDING ELECTRODE CONDUCTORS IN SCHED 40 PVC CONDUIT AS REQUIRED IN FOUNDATIONS, FOR PROTECTION, WHERE ENTERING ENCLOSURES, ETC.

EXOTHERMIC WELD DETAILS



2 HOLE LONG BARREL COMPRESSION LUG TABLE							
WIRE SIZE	BURNDY CAT, NO.	THOMAS & BETTS CAT. NO.					
#6 AWG STRANDED	YA6C-2TC38	256-30695-1158					
#4 AWG STRANDED	YA4C-2TC38	256-30695-1159					
#2 AWG STRANDED	YA2C-2TC38	256-30695-1160					
#2 AWG SOLID	YA3C-2TC38	256-30695-1160					
#1/0 AWG STRANDED	YA25-2TC38	256-30695-1162					
#2/0 AWG STRANDED	YA26-2TC38	256-30695-1116					
#3/0 AWG STRANDED	YA27-2TC38	54816BE					

- 1. ALL CONNECTIONS TO GROUND BUS BAR SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE BUS BAR.
- 2. GROUND WIRE CONNECTIONS TO EQUIPMENT SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE DEVICE OR WITH THE RESPECTIVE EQUIPT MANUFACTURER'S LUG OR TERMINAL WHERE APPLICABLE.
- 3. GROUNDING ELECTRODE CONDUCTORS, BONDING JUMPERS, & INDIVIDUAL GROUND WIRES SHALL NOT BE INSTALLED IN METAL CONDUIT.
- 4. ALL CONNECTIONS SHALL BE COATED WITH A CORROSION PREVENTATIVE COMPOUND (SANCHEM INC. NO-OX-ID "A-SPECIAL", BURNDY PENETROX E, OR EQUAL) BEFORE JOINING. ALL COPPER BUS BARS SHALL BE CLEANED PRIOR TO MAKING CONNECTIONS TO REMOVE SURFACE OXIDATION. CLEAN SURFACES, OF RESPECTIVE DEVICES TO BE BONDED, TO BARE METAL, PER NEC 250-12.

GROUNDING LUG CONNECTION DETAIL

AINLESS STEEL OR CADMIUM ATED FLAT WASHER AND CK WASHER EACH NNECTION	GROUND BAR OR OTHER DEVICE TO BE BONDED 3/6" STAINLESS STEEL OR CADMIUM PLATED BOLT SELECTION OF THE PLATE
O BOLT TONGUE, LONG RREL, COPPER, BOUBLE MPRESSION CRIMP NNECTOR	SURFACES TO BE CLEAN AND AN ANTI-CORROSIVE COMPOUND (NO-OX-ID "A-SPECIAL", OR EQUAL) APPLIED PRIOR TO CONNECTING
MMEGIOR	GROUND WIRE

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0 0240					05/11/06	90/11/90
Filename E-604.DWG	NONE	[90/61/50		KNL	ş	
	Flename	Scole NO	Bote 05		LAYOUT	DRAWN

QUINCY REGIONAL AIRPORT BALDWIN FIELD ADAMS COUNTY, ILLINOIS

Q1056

INSTALL WIND CONES

12 of 16 sheets