



# Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

September 14, 2020

SUBJECT: FAP Route 619 (IL 71)  
Project STP-YWWR(957)  
Section (120BR)BRR  
Putnam County  
Contract No. 68741  
Item No. 22, September 18, 2020 Letting  
Addendum A

## NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised page 13 of the Special Provisions.

Prime contractors must utilize the enclosed material when preparing their bid and must include any changes to the Schedule of Prices in their bid.

Very truly yours,

A handwritten signature in black ink, appearing to read 'Jack A. Elston'.

Jack A. Elston, P.E.  
Bureau Chief, Design and Environment

## **CONCRETE DECK BEAMS**

Precast prestressed concrete deck beams shall be in accordance with Section 504 of the Standard Specifications, except as modified herein.

The longitudinal keyways between the beams shall be filled with an epoxy non-shrink grout consisting of a fine aggregate and an epoxy bonding compound. The surfaces of the keyways prior to placement of the epoxy grout shall be clean, sound, and free of standing water. The contractor is cautioned that they will need to seal the keyways prior to placement of the epoxy grout. Low expanding foam is allowable for sealing the keyways as long as the foam doesn't expand into the keyway cavity.

Acceptable products for the epoxy grout:

- Sikadur-42 Grout-Pak
- MasterFlow 648 Epoxy Grout
- Equivalent with prior approval by the Engineer.

This work and these materials will not be paid for separately, but they shall be considered included in the cost of PRECAST PRESTRESSED CONCRETE DECK BEAMS (33" DEPTH).

Revised September 14, 2020