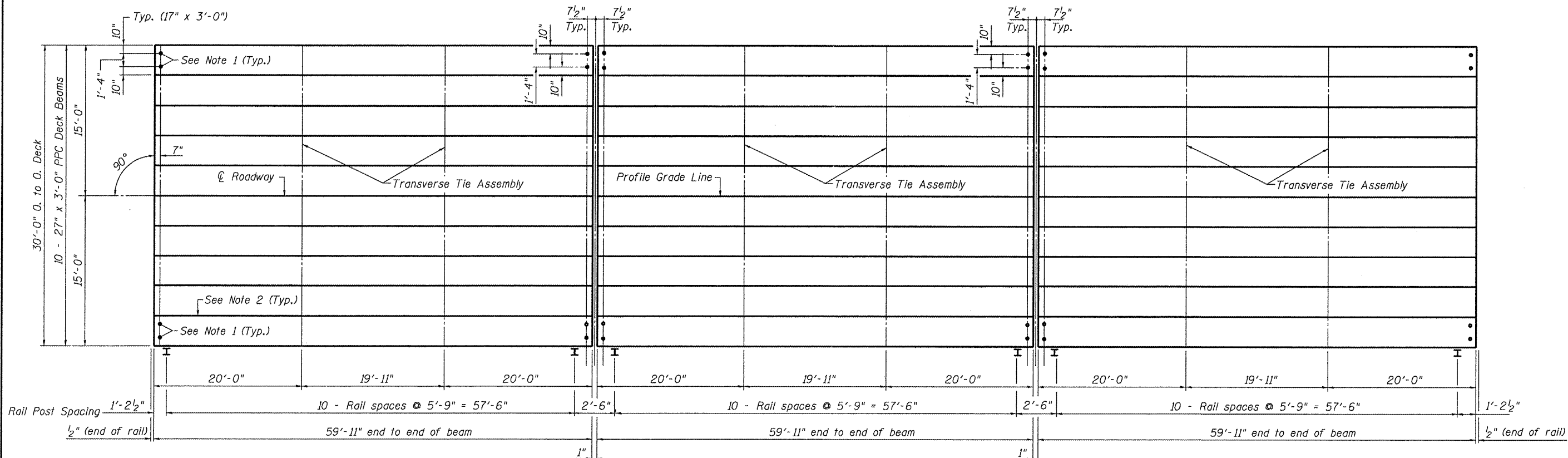


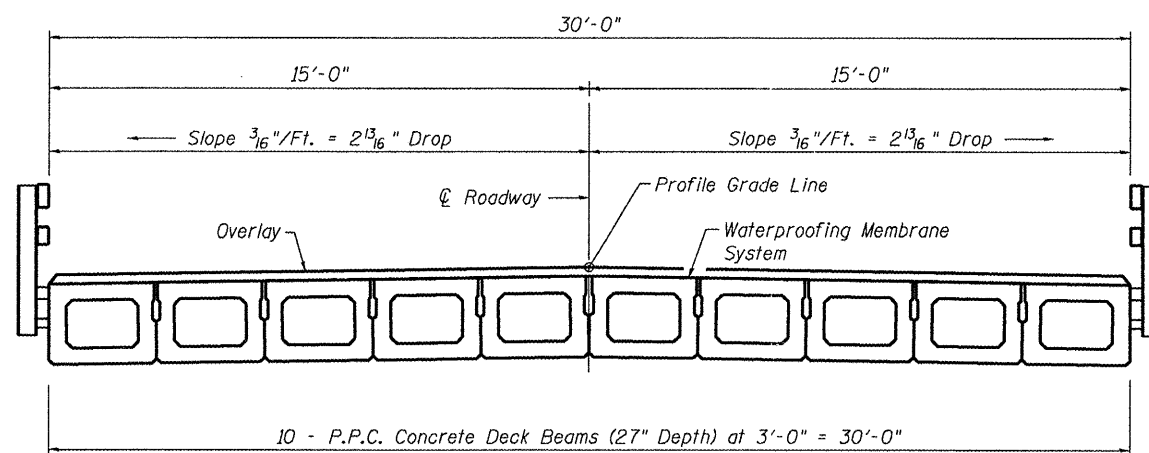
**ELEVATION**



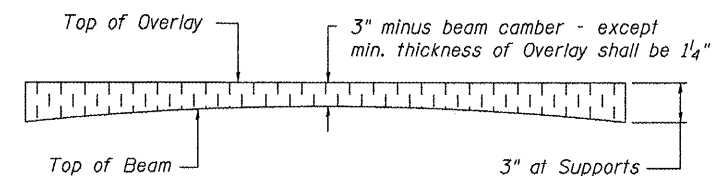
**PLAN**

**NOTES**

1. After beams have been erected, holes shall be drilled into substructure and anchor dowels placed. Dowel holes shall be filled with non-shrink grout to top of beam and allowed to cure min. 24 hrs. prior to grouting the shear keys.
2. Longitudinal keys shall be grouted.



**CROSS SECTION**



**PROFILE OF OVERLAY**

FILENAME: L:\Jobs\IDOT BBS\6956 BBS Various\Various\6956\05\CADD\Struct\Madison 06-18111-00-BR.dgn

USER NAME = dheber-lung	DESIGNED - SDS	REVISED
	DRAWN - DLH	REVISED
PLOT SCALE = 0.2,0000 1' / IN.	CHECKED -	REVISED
PLOT DATE = 7/17/2008	DATE -	REVISED

**WHKS & CO.**  
ENGINEERING

7018 KINGSMILL CT.,  
SPRINGFIELD, IL  
(217) 483-9457  
DESIGN FIRM #184001036

**STATE OF ILLINOIS**  
**DEPARTMENT OF TRANSPORTATION**

<b>SUPERSTRUCTURE</b>	
<b>27" x 36" PPC DECK BEAMS</b>	
SCALE:	STATIONING
SHEET NO. 8 OF 20 SHEETS	<math>\text{C}</math> STA.

T.R. RTE. 67	SECTION 06-18111-00-BR	COUNTY MADISON	TOTAL SHEETS 20	SHEET NO. 8
S.N. -	CONTRACT 97356			
FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT				