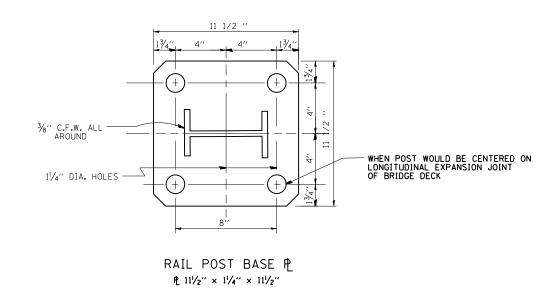
NOTE: FOR DETAILS OF RAIL ELEMENTS, RAIL SPLICING, NUT, BOLT AND SIDE VIEW OF RAIL, SEE STANDARD 630001

ALL WELDS SHALL BE GROUND SMOOTH

POSTS SHALL BE CUT AND WELDED TO THE BASE PLATE SO THAT THE POST WILL BE PLUMB WHEN ERECTED.

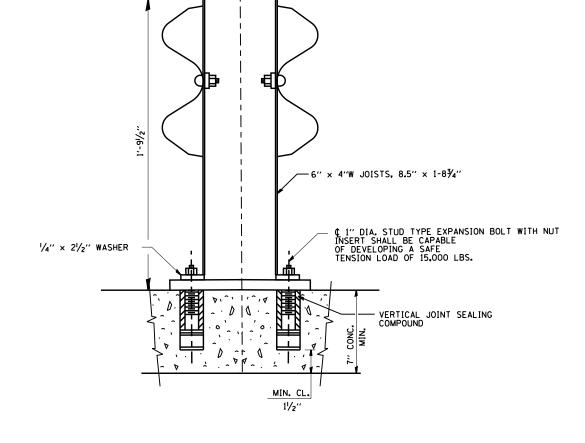
TWO PERCENT (2%) OF ALL ANCHOR BOLTS SHALL BE TEST LOADED IN PLACE, MINIMUM TEST LOAD=8 KIPS. IF ONE ANCHOR BOLT FAILS DURING THE TEST, TWO OTHER ANCHOR BOLTS SHALL BE TESTED. TESTING EQUIPMENT SHALL BE BOLT COMPANIES.

PROVIDE $1\rlap/\rlap/_8"$ AND $2\rlap/\rlap/_6"$ GALVANIZED SHIMS FOR 25% OF THE POSTS.



NOTE:

ALL WELDS SHALL BE GROUND SMOOTH. POSTS SHALL BE CUT AND WELDED TO THE TO THE BASE PLATE SO THAT THE POSTS WILL BE PLUMB WHEN ERECTED.



FILE NAME =	USER NAME = pyrzanowskirb	DESIGNED	-		REVISED	- R. RITCHIE 05-02-00
c:\pw_work\pwidot\pyrzanowskirb\d030700°	\D142312-sht-plan.dgn	DRAWN	-	RFL	REVISED	-
	PLOT SCALE = 100.0000 '/ in.	CHECKED	-		REVISED	-
	PLOT DATE = 8/8/2012	DATE	-	10-31-88	REVISED	-

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

		STEEL PLATE	. PLATE	BEAM	RAIL ON	CONCRETE	F.A. RTE.	SEC	TION	COUNTY	TOTAL SHEETS	SHEET NO.
ANCHOR I	DETAIL FOR						VAR.	2012-0	22 GRR	VARIOUS	23	10
						BM-02		CONTRACT NO. 60174				
CALE:	SHEET NO.	OF	SHEETS	STA.		TO STA.	FFD. RO	DAD DIST. NO.	ILLINOIS FED. A	ID PROJECT		

D142312-sht-plan.den 8/8/2012 9:09:10 AM User=pvrzanowskirb