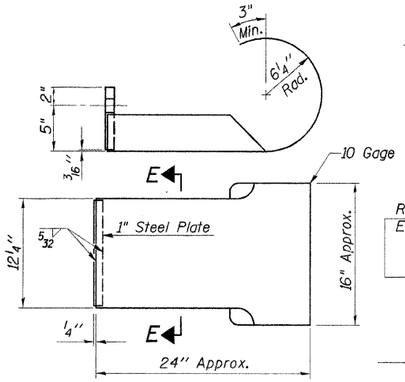
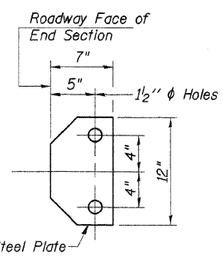
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
T.R. 146	03-00295 -00-BR	IROQUOIS	16	7
ROAD DIST.	ILLINOIS	VILLAGE OF CISSNA PARK		

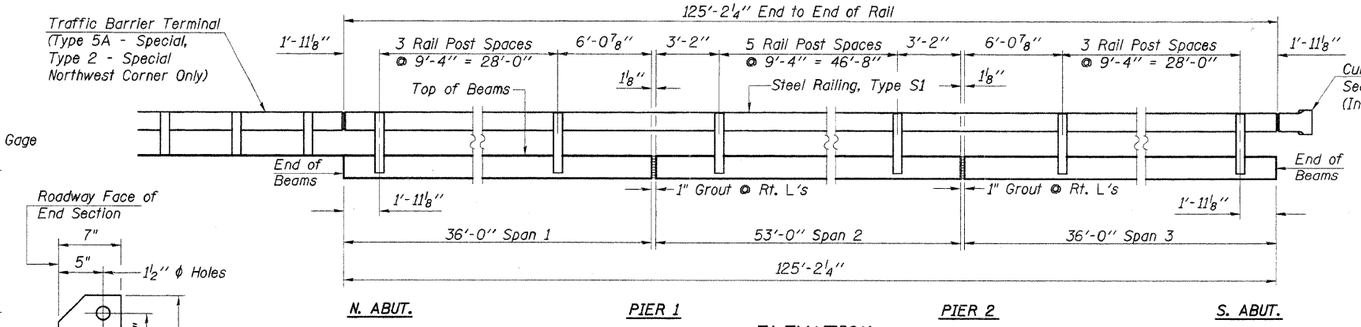
CONTRACT NO. 87312



CURLED END SECTION DETAILS

(3 Required)





ELEVATION

NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM designation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 Ft.-Lbs. at 0°F.

All other steel shapes and plates shall conform to the requirements of AASHTO M-270, Grade 36 except posts and angles shall conform to AASHTO M-270, Grade 50.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-232.

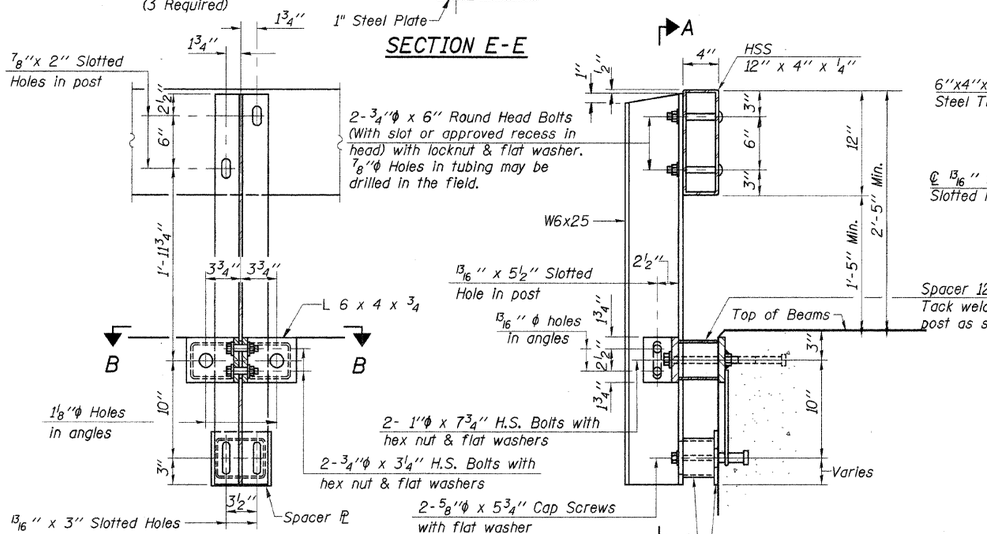
All posts, railing, rail splices, anchor devices, angles and spacers shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Galvanized rail shall not be painted.

Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be paid for at the contract unit price per foot for STEEL RAILING, TYPE S1.

All field drilled holes shall be coated with an approved zinc rich paint before erection.

The lower plate of the post spacer in contact with concrete shall receive two coats of asphalt paint conforming to Section 1060.07 Type II or place ⅛" fabric bearing pad between the post spacer and concrete.

The ¾"ϕ high strength bolts used to connect the 6 x 4 x ¾ angles to the post shall be tightened in accordance with Article 505.04(f)(2) of the Standard Specifications. The 1"ϕ high strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional ⅛ turn. The ⅝"ϕ cap screws in bottom of posts shall be tightened to a snug fit only.

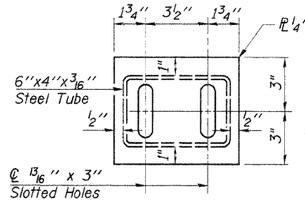


SECTION E-E

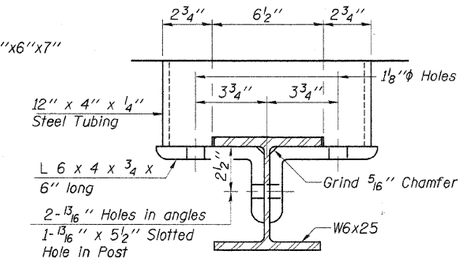
SECTION A-A

SECTION AT RAIL POST

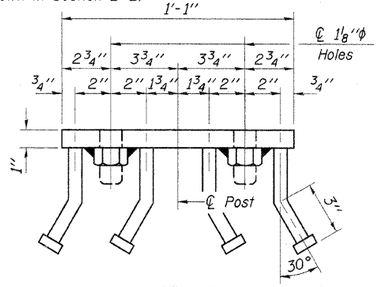
Spacer 12" x 4" x ¼" Steel Tubing, 4 7/16" long Tack weld to W6 x 25 (Notch tubing to fit rail post as shown in Section B-B)



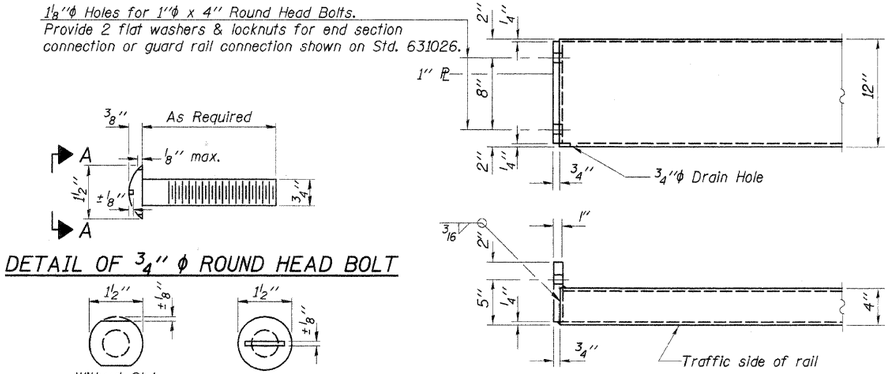
DETAIL "D"



SECTION B-B



VIEW C-C



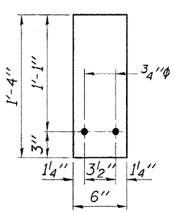
END OF RAIL DETAILS

DETAIL OF ¾" ϕ ROUND HEAD BOLT

VIEW A-A

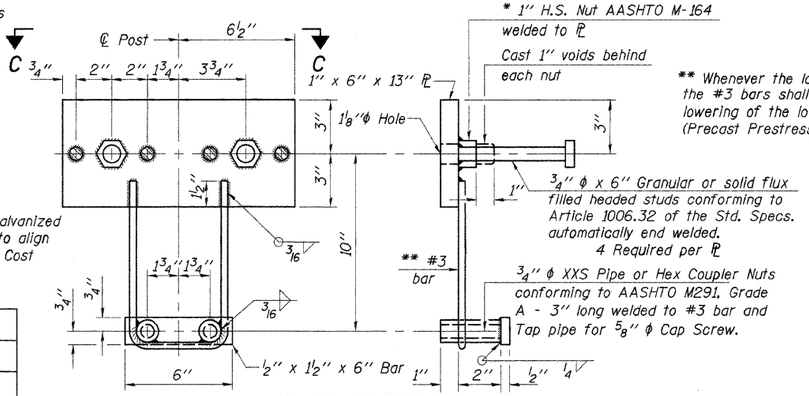
BILL OF MATERIAL

Item	Unit	Quantity
Steel Railing, Type S1	Foot	251



¼" SHIM PLATE

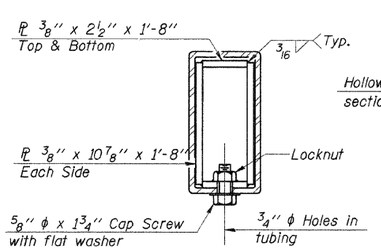
Note: For multi-span bridges, sufficient ¼" x 6" x 1'-4" galvanized steel shims shall be provided to align rail between adjacent spans. Cost Incidental to Steel Railing.



ANCHOR DEVICE

* Threaded areas shall be plugged or blocked off during casting of beam.

** Whenever the lower insert assemblies interfere with strand locations, the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed ½". (Precast Prestressed Concrete Deck Beam Bridges Only)



SECTIONS AT RAIL SPLICE

PLAN-BOTT. SPLICE PL TYPICAL

DESIGNED	S.F.M.
CHECKED	F.J.S.
DRAWN	S.A.P. & J.P.S.
CHECKED	S.F.M.

STEEL RAILING, TYPE S1

SECTION 03-00295-00-BR
VILLAGE OF CISSNA PARK
IROQUOIS COUNTY
STATION 19+11

4440 ASH GROVE
SPRINGFIELD, IL. 62711
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FEHR-GRAHAM & ASSOCIATES, LLC
ENGINEERING AND SCIENCE CONSULTANTS
FREEPORT, IL ROCKFORD, IL ROCHELLE, IL MONROE, WI SPRINGFIELD, IL

JOB NO.: 9709
FILE: RAIL_S1-3.DGN
DATE: 06/14/05