

## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
3, 4	1'-5''	1'-11''	2'-1"	2'-4"	2'-3"	
5	1'-9''	2'-5"	2'-7"	2'-11''	2'-10"	
6	2'-1''	2'-11"	3'-1''	3'-6''	3'-4"	
7	2'-9"	3'-10''	4'-2"	4'-8''	4'-6"	
8	3'-8''	5'-1"	5′-5′′	6'-2"	5'-10''	
9	4'-7"	6'-5"	6'-10''	7'-9"	7'-5"	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

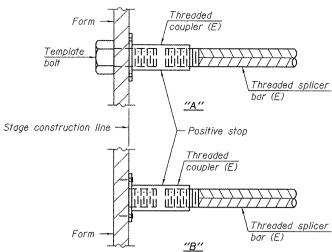
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length +  $1^{l_2}$ " + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

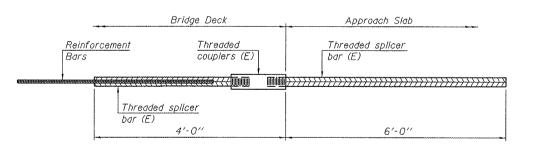
Location	Bar size	No. assemblies required	Table for minimum lap lenath
Hinge "A"	#5	24	3
Hinge ''B''	#5	24	3
West Abutment	#5	4	3
East Abutment	#5	4	3



## INSTALLATION AND SETTING METHODS

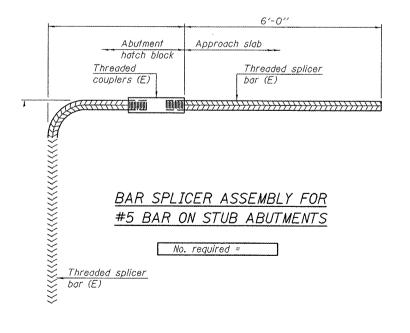
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

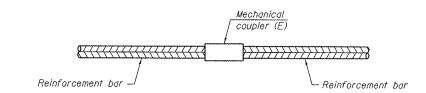
(E): Indicates epoxy coating.



# BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required =





## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

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DESI		-	мкс		EXAMINED	forme F. J. H.	DATE	_	OCTOBER 7, 2011
CHEC		-	GGE		]	ACTING ENGINEER OF STRUCTURAL SERVICES			
DRAW	/N	-	Kyle M.	Steffen	PASSED	Call			
CHEC	KED	-	MKC	GGE		ACTING ENGINEER OF BRIDGES AND STRUCTURES			

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**  BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS SN 075-0123 (W.B.) SHEET NO. 9 OF 9 SHEETS

	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	72	(75,86)BJR-1	PIKE	13	13
			CONTRACT	NO. 7	2E62
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