

Notes:

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

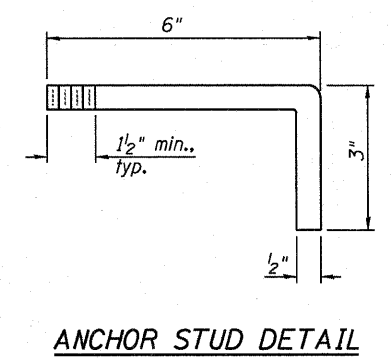
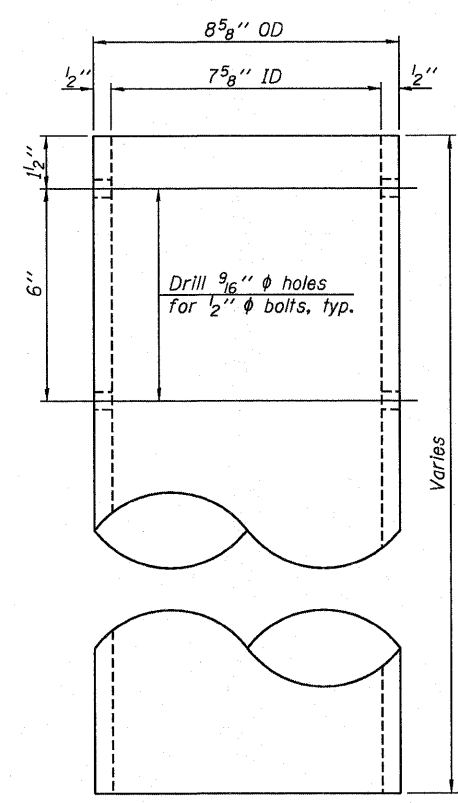
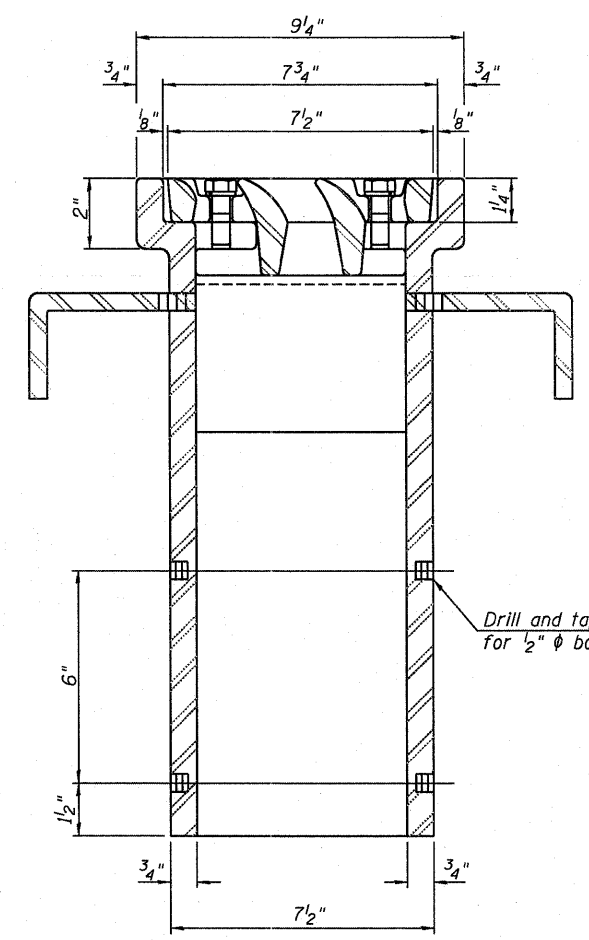
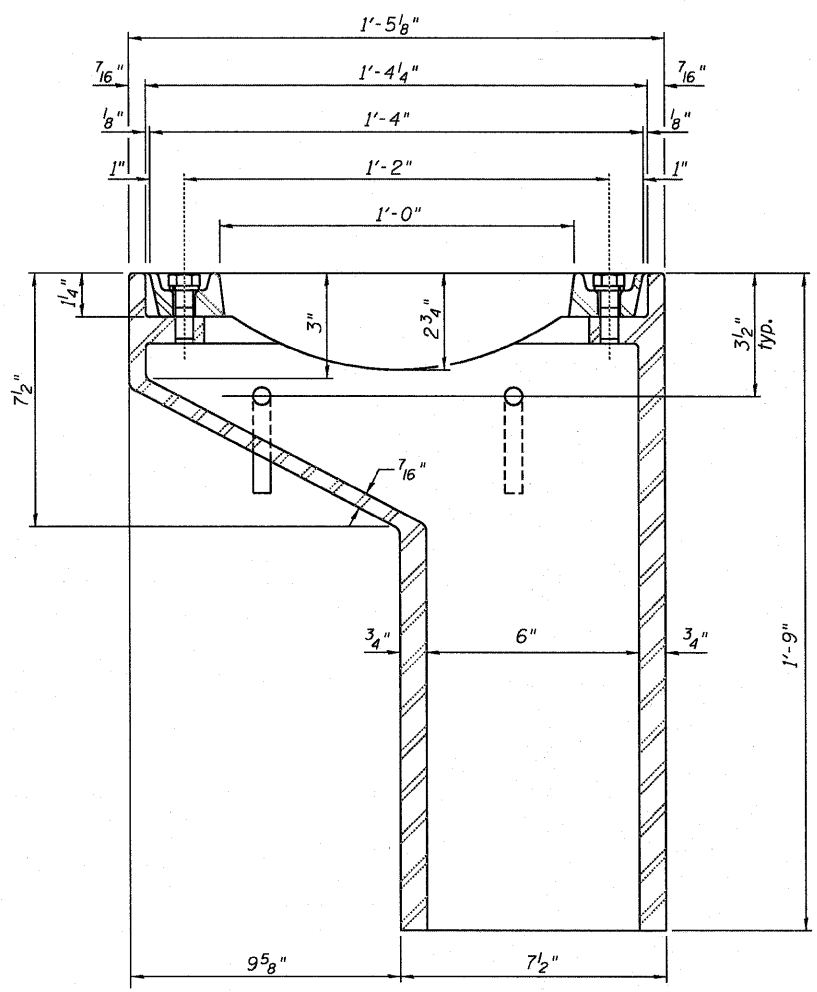
As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

Structural steel weldments of equal sections and of the same configuration may be substituted for the cast iron scupper frame. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. Structural steel weldments shall not be substituted for the cast iron scupper grate. Structural steel frames and downspouts shall be galvanized according to AASHTO M111.

The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-11.

Alternate fiberglass downspout conforming to ASTM D 2996 with a short-time rupture strength hoop tensile stress of 30,000 psi min. may be used in lieu of the cast iron or steel equivalent.



BILL OF MATERIAL

ITEM	UNIT	QUANTITY
Drainage Scupper, DS-11	Each	19

DB1R1-0820322-0820324-76C76-S96-Scupper-DS-11.dgn

DS-11 11-1-09

AECOM 	USER NAME = Scott Whitney PLOT SCALE = 2,0000' / IN. PLOT DATE = 6/7/2011	DESIGNED - JLA CHECKED - DAZ DRAWN - SAW DATE - 07-01-2011	REVISED - REVISED - REVISED - REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	DRAINAGE SCUPPER, DS-11 I-70E OVER I-55, CSX & KCS RAILROADS	F.A.I. RTE. 70 SECTION 82-1-B-2 S.N. 082-0322 & S.N. 082-0324 FED. ROAD DIST. NO. ILLINOIS	COUNTY ST. CLAIR CONTRACT NO. 76C76	TOTAL SHEETS 399 SHEET NO. 223
	SCALE: NONE SHEET S-96 OF S-234 SHEETS					ILLINOIS FED. AID PROJECT		