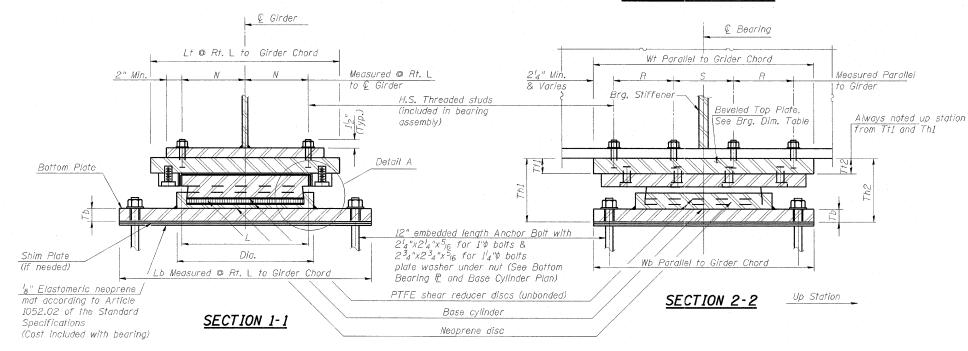


BASE CYLINDER PLAN



BASE PLATE HOLE TABLE

Anchor Bolt Ø	Max. Hole φ
1"	1/2"
1'4"	134"

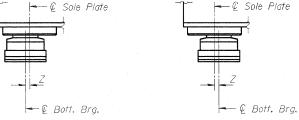
Notes:

The Structural Steel for the top & bottom bearing plates shall be AASHTO M270 Grade 50. For anchor bolt type and details see Bearing Dimensions Table.

Top & bottom plates, threaded studs, washers & shim plates are included in the cost of the Bearings. Anchor bolts for bearings shall be placed in holes drilled in the concrete through holes in the bottom bearing plate after members are in place.

Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications. The 18" PTFE sheet shall be bonded directly to the piston with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Two 18 in, adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on bearing details.

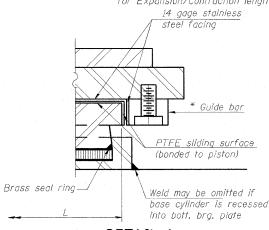


BELOW 50° F. (Move bott. brg. away from fixed brg.) (Move bott, brg. toward fixed brg.)

ABOVE 50° F.

SETTING ANCHOR BOLTS AT EXP. BRG.

 $\it Z=^{l}g^{\prime\prime}$ per each 100' of expansion for every 15° temp. change from the normal temp. of 50° F. See Bearing Oreintation Details for Expansion/Contraction lengths.



DETAIL A

* As alternates to the bolted connection shown, the guide bars may be connected to the top bearing plate by groove welds or the guide bars and top bearing plate may be fabricated as a single piece. Avoid interference with Guide Bar bolts and Top Plate mounting bolts.

AECC	M
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JSER NAME =	DESIGNED - LLV	REVISED -	
	DRAWN - BRD	REVISED -	
PLOT SCALE = 0:2 ':" / IN.	CHECKED - PJL	REVISED -	
PLOT DATE = 6/27/2011	DATE - 07-01-11	REVISED	

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

	EXPANSION POT BEARING				ASSEMBLIES - I		
	I-70E	OVER	I – 55,	CSX &	KCS	RAILROADS	
ALE.		HEET S-135	OF S	234 SHEETS	STA	TO STA	

SECTION COUNTY ST. CLAIR 399 262 82-1-B-2 S.N. 082-0322 & S.N. 082-0324 | CONTRACT NO. 76C76 FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT