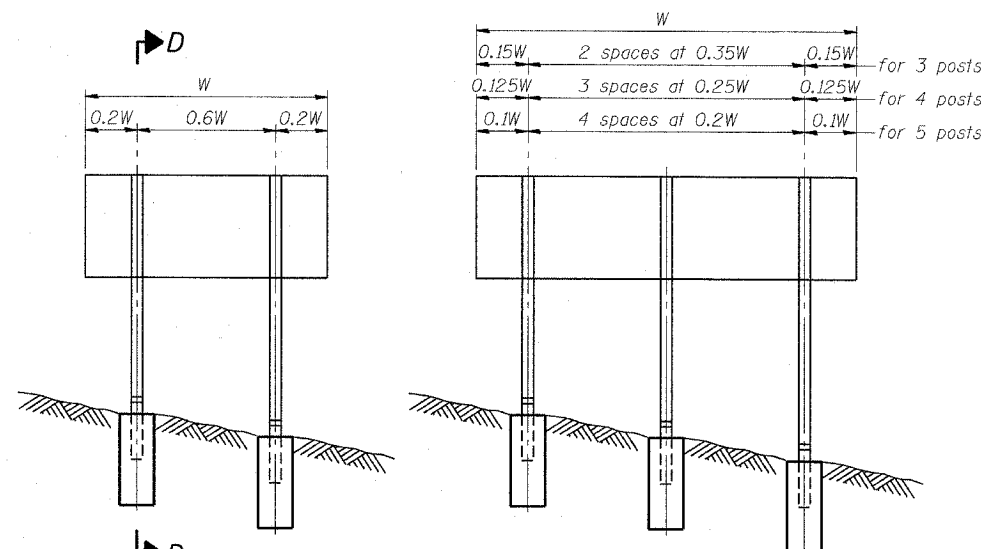
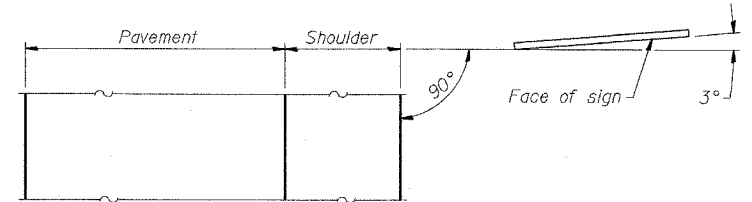


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

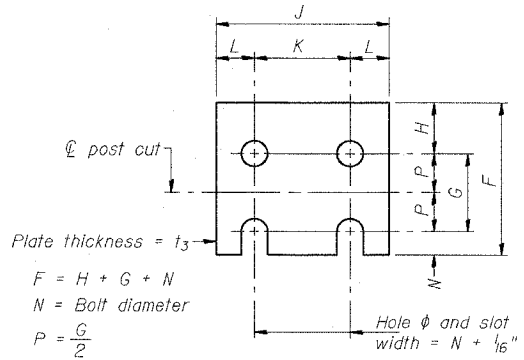
ROUTE NO.	SECTION	COUNTY	SHEET NO.	TOTAL SHEETS
F.A.I. RTE. 90/94	2003-0311	COOK	976	969
FED. ROAD DIST. NO. 1	ILLINOIS	FED. AID PROJECT-	62583	



ELEVATION

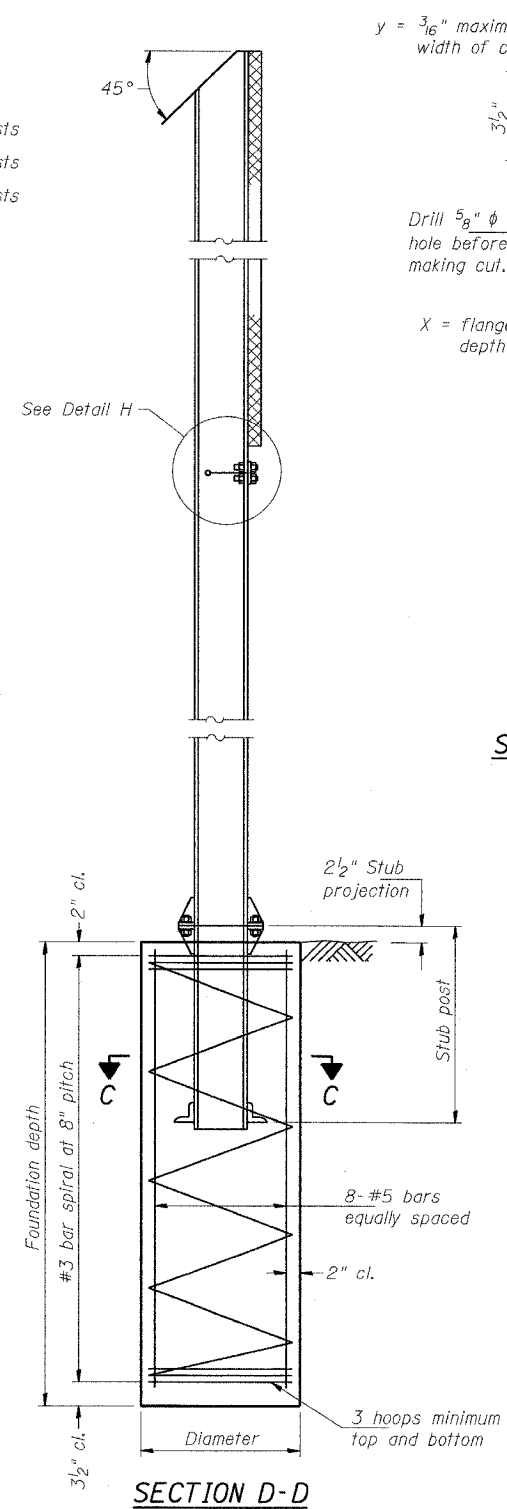


LOCATION SKETCH

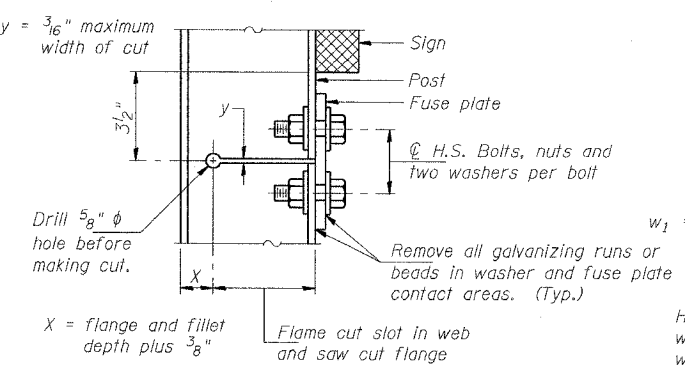


FUSE PLATE DETAIL
(Install with notches down.)

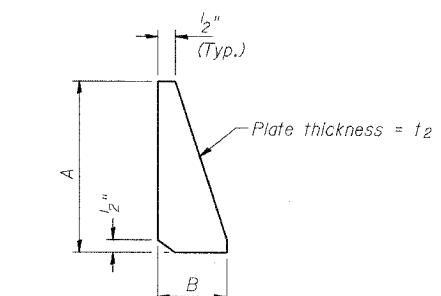
N = Bolt Diameter	G	H
1/2"	2"	1 1/8"
5/8"	2 1/4"	1 1/4"
3/4"	2 1/2"	1 3/8"
7/8"	2 3/4"	1 1/2"
1"	3"	1 5/8"
1 1/8"	3 1/4"	1 3/4"



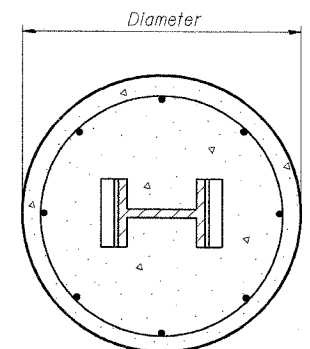
SECTION D-D



DETAIL H



STIFFENER PLATE DETAIL
(See table for dimensions.)



SECTION C-C

GENERAL NOTES

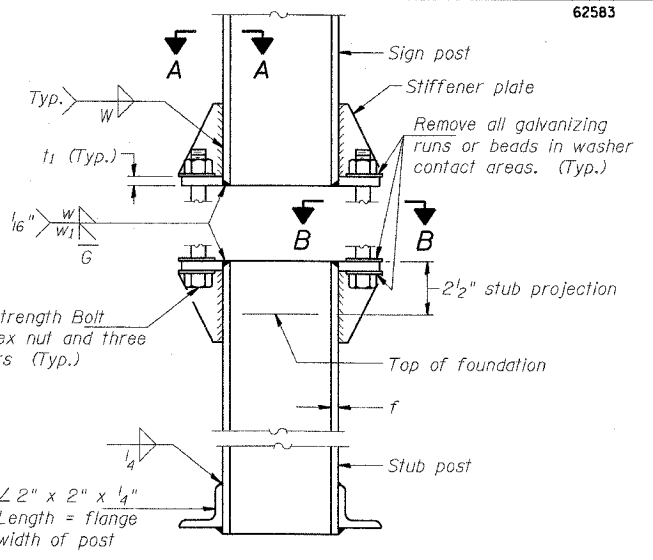
Posts shall be plumbed by using shims with post-to-stub post connection bolts snug tight only. Final tightening of all High Strength Bolts shall be in accordance with Article 505.04(f)(3), and threads at the junction of the bolt and nut shall be burred or center punched to prevent the nut from loosening.

LOADING: 80 m.p.h. wind with 30% gust factor, normal to sign.

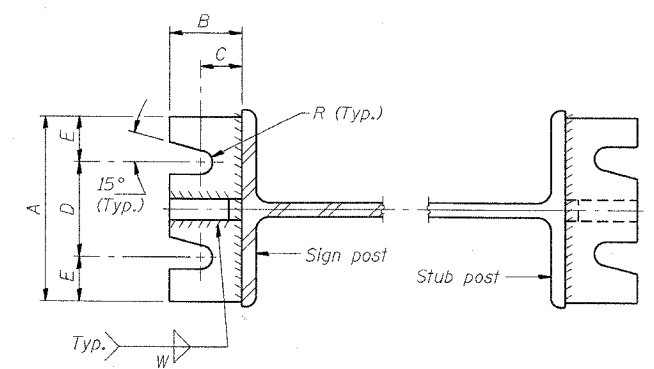
DESIGN STRESSES:
Structural steel - 20,000 p.s.i.
Reinforcing steel - 20,000 p.s.i.
Concrete - 1,400 p.s.i.
Footing soil pressure - 2,000 p.s.f.

After fabrication, the post, fuse plate and upper 6" (Minimum) of the stub post shall be hot-dip galvanized in accordance with AASHTO M111. All bolts, nuts and washers shall be hot-dip galvanized in accordance with AASHTO M232.

Work this sheet with Base Sheet BAW-A-2.

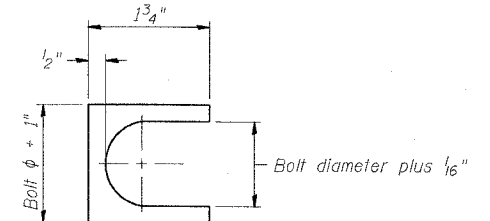


ELEVATION
SIGN POST & STUB POST



SECTION A-A

SECTION B-B



SHIM DETAIL

Furnish two 0.01" thick and two 0.03" thick stainless steel or brass (ASTM B36) shims per post.

DESIGNED	SLW
CHECKED	PJO
DRAWN	SLW
CHECKED	PJO

EXAMINED	20
PASSED	

NUMBER	REVISION	DATE

BAW-A-1 11/1/2002

**BREAK-AWAY WIDE FLANGE
STEEL SIGN POST DETAILS**

F.A.I. 94/90 (DAN RYAN EXPRESSWAY)
31ST STREET TO I-57

(Sheet 1 of 2)

10/15/2004 08:55:41 AM