



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

April 14, 2026

SUBJECT: FAP Route 301 (US 20)
Section (17R-1BR-1)BDR
Winnebago County
Contract No. 64U89
Item No. 60, April 24, 2026 Letting
Addendum A

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised the Schedule of Prices.
2. Revised page ii of the Table of Contents to the Special Provisions.
3. Added page 79 to the Special Provisions.
4. Revised sheets 3, 8, 9, 15, and 16 of the Plans.

Prime contractors must utilize the enclosed material when preparing their bid and must include any changes to the Schedule of Prices in their bid.

Very truly yours,

A handwritten signature in black ink, appearing to read 'Jack A. Elston'.

Jack A. Elston, P.E.
Bureau Chief, Design and Environment

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Revised April 14, 2026

CONCRETE OVERLAY ON NEW APPROACH SLAB CONCRETE

The supplemental requirements herein shall be applied to the Standard Specifications after the Bridge Deck Concrete Overlays adjustments are applied.

Add the following to Section 531.01 of the Standard Specifications:

“This work shall also apply to newly constructed approach slab concrete surfaces receiving a bridge deck overlay as shown on the plans.”

Add the following to Section 531.05 of the Standard Specifications:

“(d) Surface Preparation of new approach slab concrete. The surface of new approach slab concrete shall be prepared to provide a bondable surface for the overlay. The surface shall be mechanically roughened to a minimum amplitude of 1/4 in. to remove laitance and produce a uniform texture. Sandblasting or shot blasting alone will not be permitted as the sole method of preparation. After roughening, the surface shall be blast cleaned and free of dust, debris, laitance, and foreign materials. Hydro-scarification will not be required for new approach slab concrete. Surface preparation shall be limited to mechanical roughening as specified herein.

(e) Cleaning and Prewetting of new approach slab concrete. The surface shall be brought to a saturated surface dry (SSD) condition prior to placement of the overlay. Excess water shall be removed immediately prior to placement. Ponding water will not be permitted.”

Add the following to Section 531.07 of the Standard Specifications:

“Bond Coat application on new approach slab concrete prior to overlay placement. A grout bond coat (scrub coat) consisting of the overlay mixture or an approved grout shall be applied immediately prior to overlay placement. The bond coat shall be thoroughly scrubbed into the prepared surface and placed only a short distance ahead of the overlay operation. The bond coat shall not be permitted to dry prior to placement of the overlay. Any bond coat that shows signs of drying shall be removed and replaced.”

Add the following to Section 531.09 of the Standard Specifications:

“Overlay concrete, on new approach slab concrete, shall be placed while the bond coat remains plastic and tacky and shall be consolidated to ensure full bond with the substrate.”

Add the following to Section 531.12 of the Standard Specifications:

“Bond Verification shall be tested with Pull-off testing and shall require to verify the bond between the overlay and the new approach slab concrete. Testing shall be performed in accordance with Article 531.12. The minimum bond strength shall be as specified in Article 531.12. Areas failing to meet the requirements shall be removed and replaced.”

Add the following to Section 531.15 of the Standard Specifications:

“Surface preparation of new approach slab concrete, including roughening, cleaning, and prewetting, will not be paid for separately but shall be considered included in the cost of BRIDGE DECK SCARIFICATION, of the depth specified.

Bond coat application will not be paid for separately but shall be considered included in the cost of BRIDGE DECK LATEX CONCRETE OVERLAY, of the thickness specified.”

Added April 14, 2026