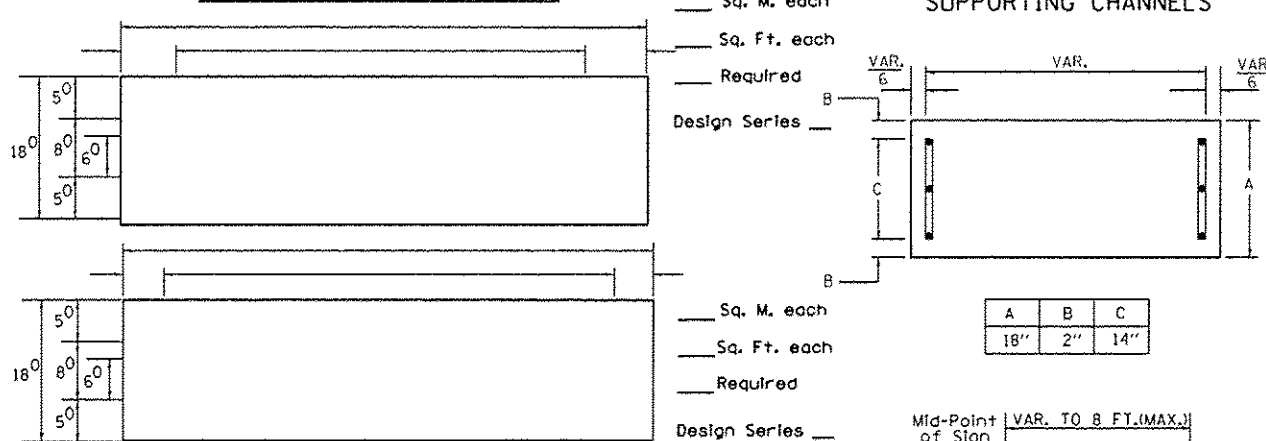
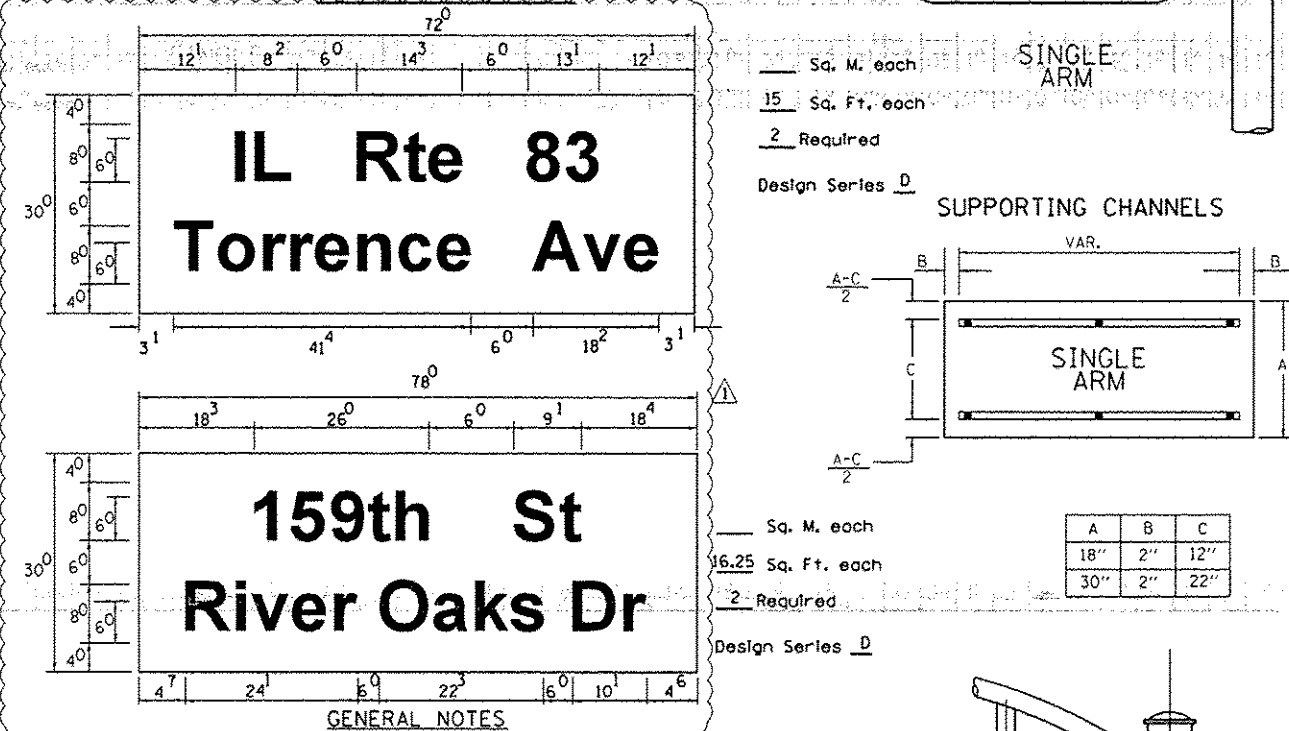


PANEL SIGN DESIGN TYPE 1 OR TYPE 2



NOTE: SIGN DIMENSIONS ARE IN ENGLISH UNITS

PANEL SIGN DESIGN TYPE 2



GENERAL NOTES

- WHERE MAST ARM MOUNTED STREET NAME SIGNS ARE SPECIFIED, THE MAST ARM ASSEMBLY AND POLES SHALL BE DESIGNED TO SUPPORT THE LOADINGS CALLED FOR ON STANDARDS 877001, 877002, 877006, 877011 AND 877012, AS APPLICABLE, PLUS TWO (2) SIGN PANELS 2'-6" x 8'-0" MOUNTED AS SHOWN. THE DESIGN SHALL BE IN ACCORDANCE WITH THE REQUIREMENTS OF THE CURRENT "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS" AS PUBLISHED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS FOR 80 M.P.H. WIND VELOCITY.
- ALL SIGNS SHALL HAVE A WHITE REFLECTORIZED LEGEND AND BORDER ON A GREEN REFLECTORIZED BACKGROUND, TYPE A SHEETING.
- THE SIGN LENGTH SHOULD BE INCREASED IN 6-INCH INCREMENTS, BUT THE OVERALL LENGTH SHOULD NOT EXCEED 8'-0".
- ALL BORDERS SHALL BE 3/4" WIDE AND CORNER RADIUS SHALL BE 2-1/4".
- SIGNFIX ALUMINUM CHANNEL FRAMING SYSTEM SHALL BE USED FOR ALL SIGNS ATTACHED TO SIGNAL POLES AND POSTS. LOCAL SUPPLIERS OF THE SIGNFIX ALUMINUM CHANNEL FRAMING SYSTEM ARE:

- J.O. HERBERT CO. MIDLOTHIAN, VA.
- WESTERN REMAC INC. WOODRIDGE, IL.

PARTS LISTING:
SIGN CHANNEL PART #HPN053 (MED. CHANNEL)
SIGN SCREWS 1/4" x 14 x 1" H.W.H. #3
SELF TAPPING WITH NEOPRENE WASHER
BRACKETS PART #HPN034 (UNIVERSAL)
CHANNEL CLAMPS WITH STAINLESS STEEL STRAPPING

OTHER BRANDS OF MOUNTING HARDWARE ARE ACCEPTABLE, BASED UPON THE DEPARTMENT'S APPROVAL AND COMPATIBILITY WITH THE CHANNEL/BACKET OF THE ABOVE PRODUCT.

SIGNFIX ALUMINUM CHANNEL FRAMING SYSTEM shall be used. See Note #5.

SUPPORTING CHANNELS

Upper Case To Lower Case
Spacing Chart 8-6 Inch Series "C & D"

SERIES	SECOND LETTER																
	o c d e		g o q		b h i k l		m n p r u		f w		j		s t		v y		x z
A W X	12	14	14	15	12	14	06	10	11	14	06	10	11	12	12	14	
B	14	15	20	21	14	15	11	12	14	15	12	14	12	14	16	17	
C E G	14	15	20	21	12	14	06	10	12	14	12	14	14	15	14	15	
D O O R	14	15	20	21	14	15	06	10	12	14	12	14	14	15	14	15	
F	05	06	14	15	06	10	05	06	06	10	06	10	06	10	11	12	
H I M N	20	21	22	24	20	21	14	15	16	17	16	17	20	21	20	21	
J U	20	21	20	21	16	17	14	15	16	17	16	17	16	17	20	21	
K L	11	12	16	17	11	12	05	06	11	12	11	12	11	12	12	14	
P	12	14	14	15	12	14	05	06	11	12	11	12	12	14	12	14	
S	12	14	16	17	12	14	06	10	12	14	12	14	12	14	12	14	
T	11	12	16	17	06	10	06	10	11	12	11	12	11	12	12	14	
V	06	10	14	15	11	12	06	10	12	14	12	14	12	14	12	14	
Y	05	06	14	15	06	10	05	06	05	07	05	06	06	10	11	12	
Z	16	17	22	24	16	17	12	14	16	17	16	17	16	17	20	21	

EXAMPLE, 2³ DENOTES 3/8"

UPPER AND LOWER CASE LETTER WIDTHS

LETTERS	6 INCH UPPER CASE LETTERS				8 INCH UPPER CASE LETTERS				LETTERS	6 INCH LOWER CASE LETTERS	
	SERIES		SERIES		SERIES		SERIES			SERIES	
	C	D	C	D	C	D	C	D		C	D
A	3 ⁶	5 ⁰	5 ⁰	6 ⁵	a	3 ⁵	4 ²				
B	3 ²	4 ⁰	4 ³	5 ³	b	3 ⁵	4 ²				
C	3 ²	4 ⁰	4 ³	5 ³	c	3 ⁵	4 ¹				
D	3 ²	4 ⁰	4 ³	5 ³	d	3 ⁵	4 ²				
E	3 ⁰	3 ⁵	4 ⁰	4 ⁷	e	3 ⁵	4 ²				
F	3 ⁰	3 ⁵	4 ⁰	4 ⁷	f	2 ³	2 ⁶				
G	3 ²	4 ⁰	4 ³	5 ³	g	3 ⁵	4 ²				
H	3 ²	4 ⁰	4 ³	5 ³	h	3 ⁵	4 ²				
I	0 ⁷	0 ⁷	1 ¹	1 ²	i	1 ¹	1 ¹				
J	3 ⁰	3 ⁶	4 ⁰	5 ⁰	j	2 ⁰	2 ²				
K	3 ²	4 ¹	4 ³	5 ⁴	k	3 ⁵	4 ²				
L	3 ⁰	3 ⁵	4 ⁰	4 ⁷	l	1 ¹	1 ¹				
M	3 ⁷	4 ⁵	5 ¹	6 ¹	m	6 ⁰	7 ⁰				
N	3 ²	4 ⁰	4 ³	5 ³	n	3 ⁵	4 ²				
O	3 ⁴	4 ²	4 ⁵	5 ⁵	o	3 ⁶	4 ³				
P	3 ²	4 ⁰	4 ³	5 ³	p	3 ⁵	4 ²				
Q	3 ⁴	4 ²	4 ⁵	5 ⁵	q	3 ⁵	4 ²				
R	3 ²	4 ⁰	4 ³	5 ³	r	2 ⁶	3 ²				
S	3 ²	4 ⁰	4 ³	5 ³	s	3 ⁶	4 ²				
T	3 ⁰	3 ⁵	4 ⁰	4 ⁷	t	2 ⁷	3 ²				
U	3 ²	4 ⁰	4 ³	5 ³	u	3 ⁵	4 ²				
V	3 ⁵	4 ⁴	4 ⁷	6 ⁰	v	4 ²	4 ⁷				
W	4 ⁴	5 ²	6 ⁰	7 ⁰	w	5 ⁵	6 ⁴				
X	3 ⁴	4 ⁰	4 ⁵	5 ³	x	4 ⁴	5 ¹				
Y	3 ⁶	5 ⁰	5 ⁰	6 ⁶	y	4 ⁶	5 ³				
Z	3 ²	4 ⁰	4 ³	5 ³	z	3 ⁶	4 ³				

Lower Case To Lower Case
Spacing Chart 6 Inch Series "C & D"

SERIES	SECOND LETTER																
	o c d e		g o q		b h i k l		m n p r u		f w		j		s t		v y		x z
o a d h g l j	16	17	22	24	16	17	12	14	14	15	14	15	16	17	16	17	
i m n q u	12	14	16	17	11	12	05	06	11	12	11	12	12	14	12	14	
b f k o p s	12	14	16	17	12	14	06	10	12	14	12	14	12	14	12	14	
c e	12	14	16	17	12	14	06	10	12	14	12	14	12	14	12	14	
r	06	10	12	14	06	10	03	03	05	06	05	06	06	10	06	10	
t z	12	14	16	17	12	14	06	10	11	12	11	12	12	14	12	14	
v y	11	12	14	15	11	12	05	06	06	10	06	10	11	12	11	12	
w	11	12	14	15	11	12	05	06	11	12	11	12	11	12	12	14	
x	12	14	16	17	11	12	05	06	11	12	11	12	11	12	12	14	

Number To Number
Spacing Chart 8 Inch Series "C & D"

SERIES	SECOND NUMBER																			
	0		1		2		3		4		5		6		7		8		9	
0 9	16	17	16	17	14	15	12	14	14	15	14	15	16	17	12	14	16	17	16	17
1	20	21	20	21	20	21	16	17	14	15	20	21	20	21	14	15	20	21	20	21
2 3 4	14	15	14	15	14	15	12	14	12	14	14	15	14	15	11	12	16	17	14	15
5	14	15	14	15	14	15	11	12	11	12	14	15	14	15	11	12	14	15	14	15
6	16	17	14	15	14	15	12	15	12	14	14	15	14	15	11	12	14	15	14	15
7	12	14	12	14	14	15	12	15	05	06	12	14	14	15	11	12	14	15	12	14
8	16	17	16	17	14	15	12	15	12	14	14	15	16	17	12	14	16	17	14	15

NUMBER	6 INCH SERIES		8 INCH SERIES	
	C	D	C	D
1	12	14	15	20
2	32	40	43	53
3	32	40	43	53
4	35	43	47	57
5	32	40	43	53
6	32	40	43	53
7	32	40	43	53
8	32	40	43	53
9	32	40	43	53
0	34	42	45	55

FILE NAME	USER NAME * USER*	DESIGNED - BFH	REVISED - 4/3/14
*FILE#		DRAWN - BFH	REVISED -
	PLOT SCALE * SCALE*	CHECKED - BA	REVISED -
*MODELNAME	PLOT DATE * DATE*	DATE - 1/31/14	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

DISTRICT 1 - MAST ARM MOUNTED STREET NAME SIGNS
US RTE. 6 (159TH STREET) AND IL. RTE. 83 (TORRENCE AVENUE)

F.A.P. RTE. 351	SECTION 539N-1	COUNTY COOK	TOTAL SHEETS 49	SHEET NO. 31
SCALE: N.T.S.			SHEET 6 OF 6 SHEETS STA. TO STA.	
ILLINOIS FED. AID PROJECT CONTRACT NO. 60W90				

ADDENDUM 1