SPECIFICATIONS FOR ALUMINUM TABLET

SURVEY CAP FOR REBAR.  $3^{1}\!\!/_{4}$ " (83 mm) CONVEX SURVEY CAP FOR  $5^{0}\!\!/_{8}$ " (15 mm) REBAR WITH ILLINOIS DEPARTMENT OF TRANSPORTATION LOGO. THIS LOGO SHALL PROVIDE

' (0.8 mm) FOR EASY AND LONG-TERM LEGIBILITY.

THE ALUMINUM CAP FOR REBAR SHALL BE PRODUCED BY

THE ALUMINUM CAP FOR REBAR SHALL BE TAPERED FOR

OUTER SHAPE OF THE REBAR AND TO THE INNER SHAPE

INSULATOR SHALL BE LOW DENSITY POLYETHYLENE, A

COMPOSITION: ALUMINUM 98.3-98.7%; OTHER 1.3-1.7%;

SPECIFICATIONS FOR REBAR

REBAR FOR ALUMINUM TABLET. REINFORCEMENT BAR SHALL

INSPECTION OF REINFORCEMENT BAR 5%" (\*15) SHALL BE DONE BY DISTRICT PERSONNEL OF THE ILLINOIS

DEPARTMENT OF TRANSPORTATION, DIVISION OF HIGHWAYS,

BE  $\frac{5}{8}$ " (#15) X 48" (1.2 m) (DEFORMED).

STRENGTH: YIELD 28 KSI (193 MPa), ULTIMATE 32 KSI (221 MPa). ELONGATION 15% [IN 2" (50 mm)]. SPECIFICATIONS: ALUMINUM ALLOY 6101-0; ASTM B317-83 (EXCEPT TEMPER) AS FORGED.

MINIMUM 11/2" (38 mm) LONG AND CONFORM TO FEDERAL

A PERFECT COMPRESSION FIT. A SPECIAL PLASTIC

INSULATOR SHALL BE INSTALLED TO PREVENT DISSIMILAR METAL CONTACT AND CORROSION. THE

PLASTIC INSULATOR SHALL FORM READILY TO THE

OF THE ALUMINUM CAP SOCKET. THE PLASTIC

SPECIFICATION L-P 390.

LETTERS RECESSED INTO THE SURFACE A MINIMUM OF

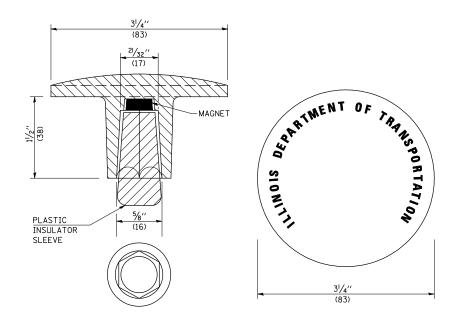
THE PROCESS OF ORBITAL FORGING TO PRODUCE A

HIGH-STRENGTH AND DURABLE MARKER CAP WHICH

WILL NOT CHIP OR BREAK AND PROVIDE A SMOOTH

FINISH FOR STAMPING OF DATA IN THE FIELD.

# IN FLEXIBLE PAVEMENT OR SHOULDER ALUMINUM TABLET WITH MAGNET IN BITUMINOUS IN TURF AREAS TREATED SURFACE WITHIN R.O.W.



THE DIMENSIONS SHOWN SHALL BE EXACT, OTHERS MAY VARY, BUT SHALL BE SHOWN ON SHOP DRAWINGS.

### GENERAL NOTES

- 1. THE CONTRACT UNIT PRICE, EACH, FOR SURVEY MARKER, TYPE I, (SPECIAL) SHALL BE PAYMENT IN FULL FOR FURNISHING THE SURVEY MARKER.
- 2. ALL SURVEY MARKERS, TYPE I, (SPECIAL) SHALL BE PLACED ± 1/4" (6 mm) BELOW THE FINAL SURFACE.
- 3. WHEN THE TABLET AND REBAR ARE PLACED AS PART OF A SURVEY MARKER VAULT, THEY SHALL BE CONSIDERED AS INCLUDED IN THAT PAY ITEM AND THERE WILL BE NO PAYMENT FOR THE SURVEY MARKER, TYPE I, (SPECIAL).

## XZ193400 - SURVEY MARKER, TYPE 2 (SPECIAL)

TO BE INSTALLED IN RIGID OR COMPOSITE PAVEMENT FOR PRESERVING PERMANENT SURVEY MARKERS (PI'S, PT'S, PC'S, POC'S, & POT'S)

F.A.P. SECTION			COUNTY			TOTAL SHEETS	SHEET NO.
816	6RS-1&(6BF	Į	DOUGLAS		176	112	
STA. TO STA.							
FED. ROAD DIST. NO. IL		ILLIN	0IS	FED.	AID	PROJECT	

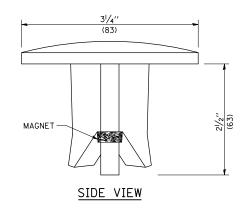
CONTRACT NO. 90711

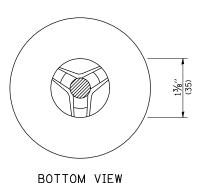
# P.C. CONCRETE OR COMPOSITE PAVEMENT

# SPECIFICATIONS FOR ALUMINUM TABLET (FORKED) ALUMINUM TABLET (FORKED) FOR USE WITH "SURVEY

ALUMINUM TABLET (FORKED) FOR USE WITH "SURVEY MARKER, TYPE 2, (SPECIAL)" SHALL BE AS SHOWN ON THE DETAIL FOR THE 31/4" (83 mm) CONVEX SURVEY TABLET WITH ILLINOIS DEPARTMENT OF TRANSPORTATION LOGO. THIS LOGO SHALL PROVIDE FOR LETTERS RECESSED INTO THE SURFACE A MINIMUM OF 1/2" (0.8 mm) FOR EASY AND LONG-TERM LEGIBILITY. THE ALUMINUM TABLET SHALL BE PRODUCED BY THE PROCESS OF ORBITAL FORGING TO PRODUCE A HIGH-STRENGTH AND DURABLE MARKER CAP WHICH WILL NOT CHIP OR BREAK AND PROVIDE A SMOOTH FINISH FOR STAMPING OF DATA IN THE FIELD. THE ALUMINUM TABLET SHALL BE DESIGNED NOT TO TURN OR ROTATE. THREE PRONGS ON A 21/2" (63 mm) STEM SHALL BE SUCH THAT THE ALUMINUM TABLET CANNOT BE EASILY REMOVED.

COMPOSITION: ALUMINUM 92-93%; MAGNESIUM 6.5-7.5%. STRENGTH: YIELD 19,000-21,000 PSI (131-145 MPa); TENSILE 38,000-44,000 PSI (262-303 MPa); ELONGATION 10-15% [IN 2" (50 mm)]. SPECIFICATIONS: ALLOY 535.0; Q0-A-601ES. NO EXCEPTIONS.





THE DIMENSIONS SHOWN SHALL BE EXACT, OTHERS MAY VARY, BUT SHALL BE SHOWN ON SHOP DRAWINGS.

## GENERAL NOTES

- 1. WORK ON THIS ITEM SHALL NOT START UNTIL THE FINAL SURFACE IS COMPLETED.
- THE ALUMINUM TABLET (FORKED) SHALL REST UPON THE BOTTOM OF THE 4" (100 mm) CORE HOLE. IF THE HOLE IS TOO DEEP, EPOXY GROUT MUST BE USED TO DECREASE THE DEPTH AND ALLOWED TO HARDEN BEFORE PROCEEDING.
- 3. THE ALUMINUM TABLET SHALL BE ANCHORED IN THE 4" (100 mm) DIAMETER HOLE IN THE NEW PAVEMENT WITH TWO-COMPONENT EPOXY CONFORMING TO APPLICABLE PORTIONS OF ARTICLE 1025.01 OF THE STANDARD SPECIFICATIONS.
- 4. THE 4" (100 mm) CORE HOLE SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.
- 5. THE CONTRACT PRICE, EACH, FOR SURVEY MARKER, TYPE 2 (SPECIAL) SHALL BE PAYMENT IN FULL FOR FURNISHING THE ALUMINUM TABLET AND ALL LABOR AND MATERIAL TO SET THE MARKER IN PLACE, AS SPECIFIED, INCLUDING CORING THE NEW PAVEMENT.
- 6. ALL SURVEY MARKERS, TYPE 2 (SPECIAL) SHALL BE PLACED ± 1/4" (6 mm) BELOW THE FINAL SURFACE.

Note: All dimensions are in INCHES (millimeters) unless otherwise shown.

DATE	REVISIONS	NAME	ILLINOIS DEPARTMENT OF TRANSPORTATION
11/06	REPLACED DETAIL D-1.05	TJB	
			SURVEY MARKERS TYPE 1 & 2 (SPECIAL)
			DISTRICT 5 DETAIL NO. XZ193AAA

PLOT DRIC = 7/25/2008 FLIC MANE = cn/project-2008 FLIC MANE = 105/2008 / N. PLOT STORM = 185/30824 / N.