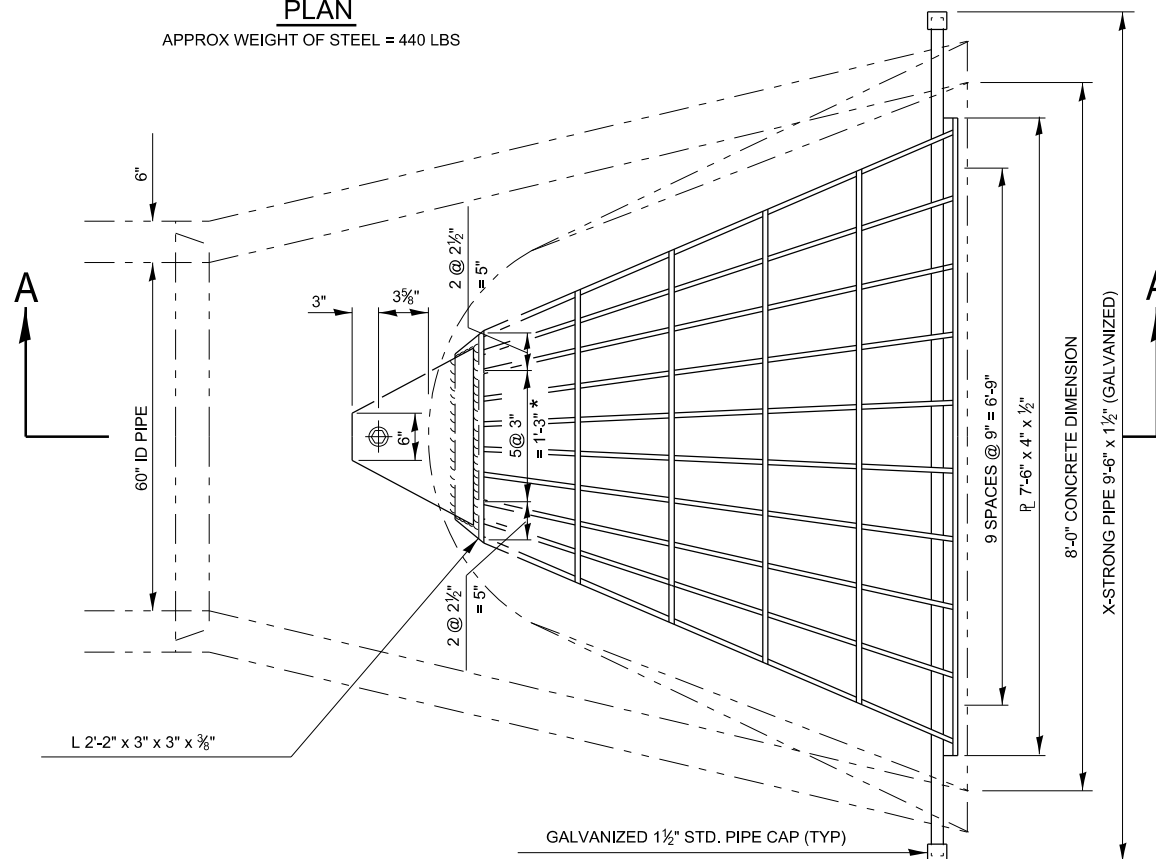
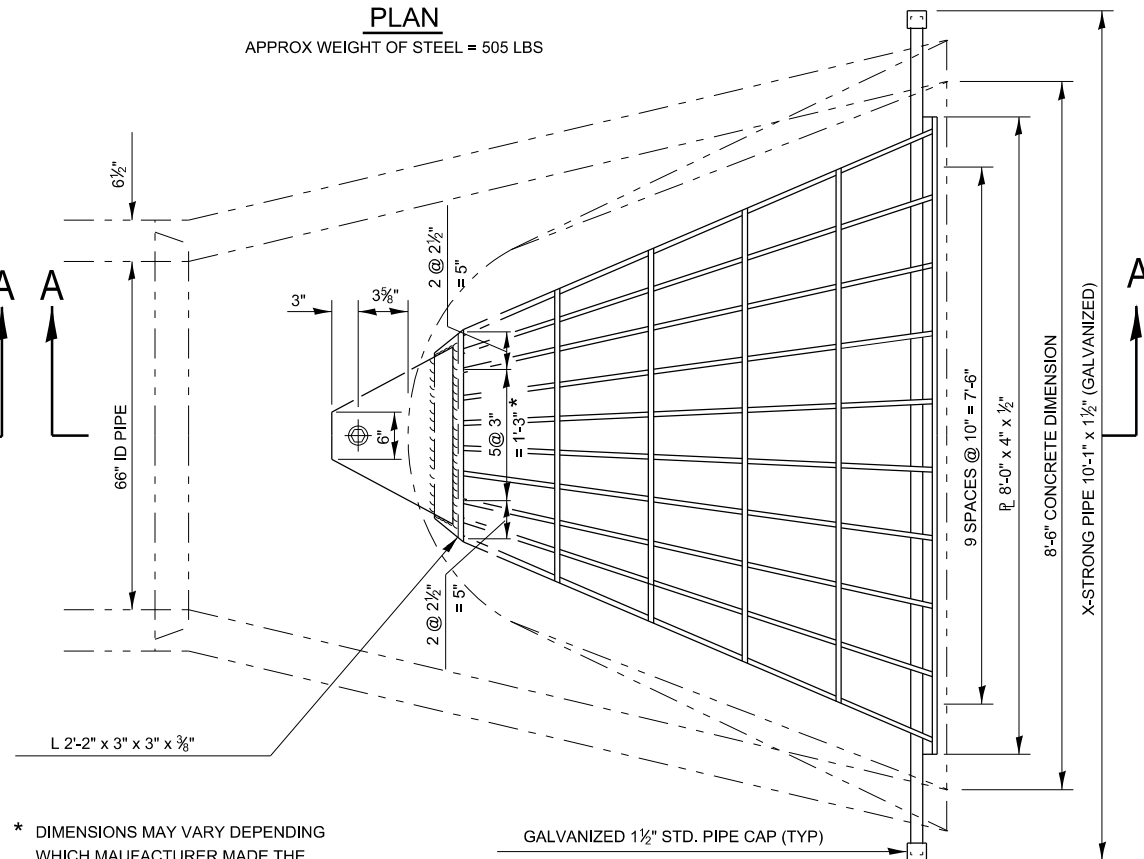


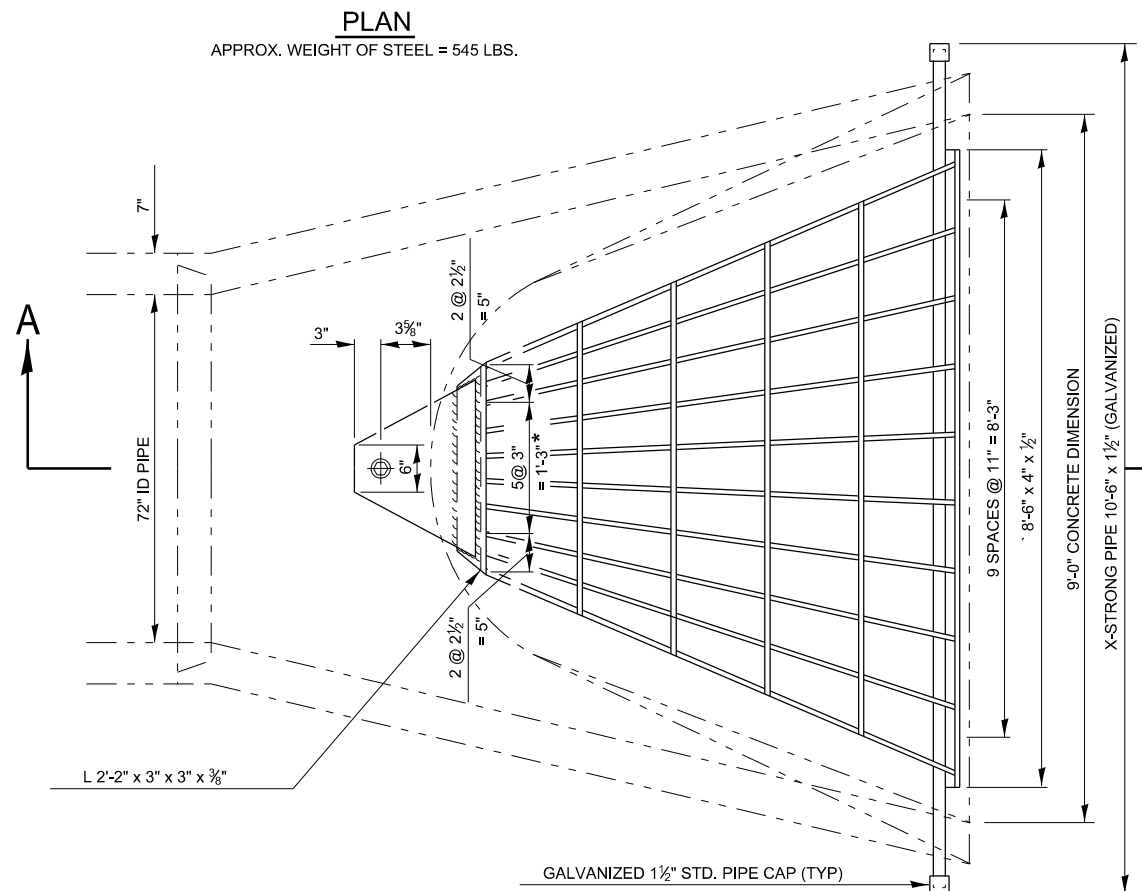
PLAN
APPROX WEIGHT OF STEEL = 440 LBS



PLAN
APPROX WEIGHT OF STEEL = 505 LBS



PLAN
APPROX. WEIGHT OF STEEL = 545 LBS.



* DIMENSIONS MAY VARY DEPENDING WHICH MANUFACTURER MADE THE END SECTION

GENERAL NOTES

GRATING DETAILS SHOWN ARE INTENDED FOR USE WITH PARTICULAR SIZES OF PRECAST REINFORCED CONCRETE FLARED END SECTIONS AS SHOWN ON STANDARD 542001 & 542011.

STRUCTURAL STEEL SHAPES AND PLATES SHALL BE IN ACCORDANCE WITH ARTICLE 1006.04 OF THE STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION.

GALVANIZED STEEL PIPE SHALL BE IN ACCORDANCE WITH ARTICLE 542.07 (d) OF THE STANDARD SPECIFICATIONS. STEEL PIPE SHALL CONFORM TO ASTM A-53 (TYPE E OR S) GRADE B SCHEDULE 40.

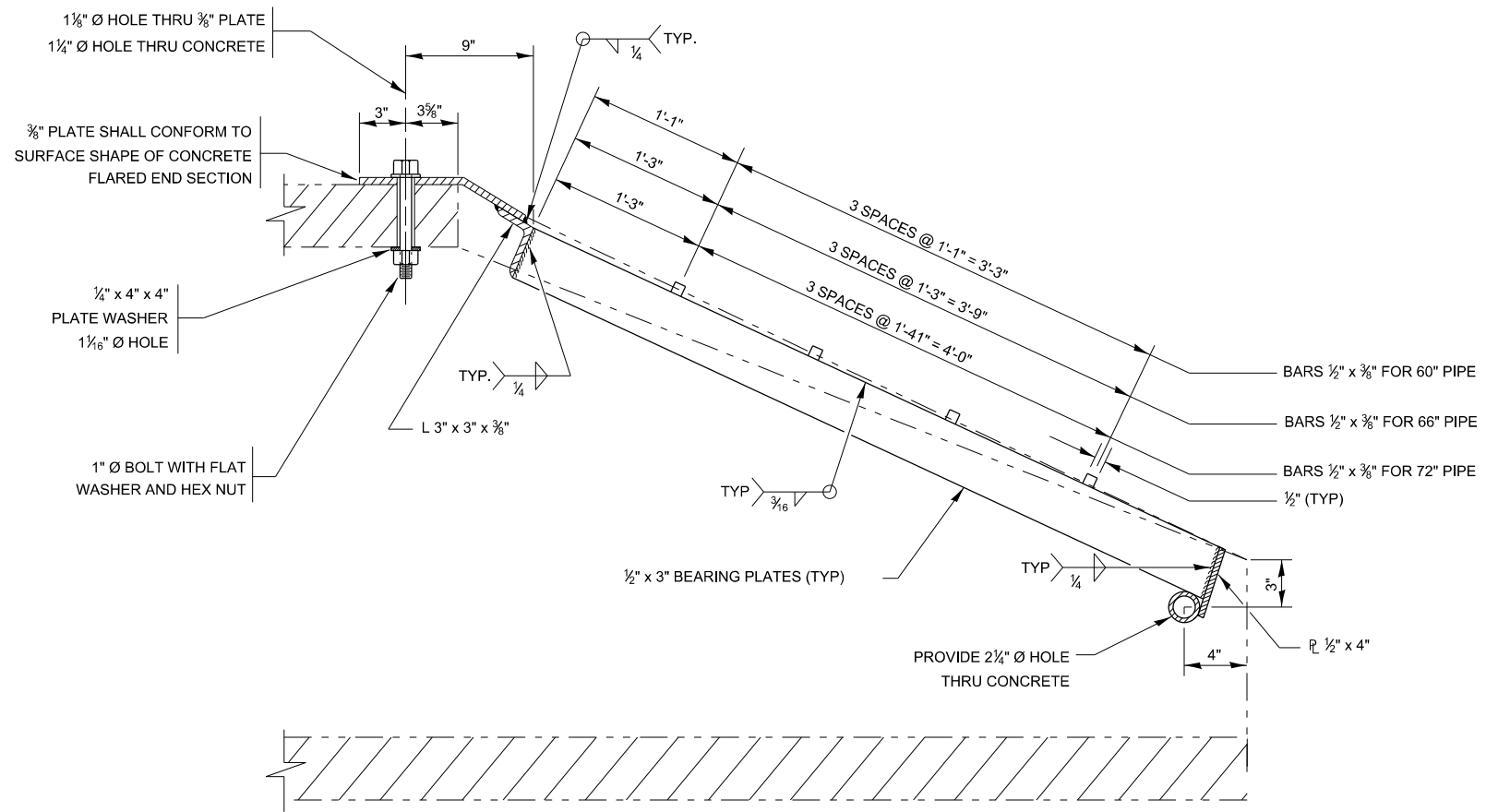
BOLTS, NUTS AND WASHERS SHALL BE IN ACCORDANCE WITH ARTICLE 1006.08 OF THE STANDARD SPECIFICATIONS.

ALL FABRICATION SHALL BE COMPLETED AND READY FOR ASSEMBLY BEFORE GALVANIZING.

THE CORED HOLES IN THE PRECAST CONCRETE FLARED END SECTIONS SHALL BE TO THE DIAMETERS NOTED. IF CONE-OUT ON THE OTHER END OF THE HOLE OCCURS, THE HOLE SHALL BE FILLED WITH GROUT TO CORRECT DIAMETER OF THE HOLE.

APPROXIMATE WEIGHT OF STEEL SHOWN INCLUDES TOTAL WEIGHT OF GRATING, BOLTS, WASHERS, NUTS AND STEEL PIPE.

THE CONTRACT UNIT PRICE "EACH" FOR GRATING FOR CONCRETE FLARED END SECTION EQUIVALENT ROUND-SIZE OF THE SIZE INDICATED SHALL INCLUDE FABRICATION AND INSTALLATION OF THE GRATING AS DETAILED HEREIN, INCLUDING FABRICATION OF THE NECESSARY MOUNTING HOLES IN THE FLARED END SECTION, THIS PRICE DOES NOT INCLUDE THE COST OF THE PRECAST CONCRETE FLARED END SECTIONS.



SECTION A-A

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

**GRATING FOR CONCRETE FLARED END SECTIONS
(FOR 60", 66" & 72" PIPE)**

SCALE: SHEET OF SHEETS STA. TO STA.

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
CONTRACT NO.				
ILLINOIS FED. AID PROJECT				

542-10

MODEL det 3 dets1b
FILE Name: p:\w\l\sc\paw\benley.com\PI\DOT\Documents\DOT Office\Drawings\Projects\Carry Detail\Revisions 2023\500-599 STRUCTURES.dgn

USER NAME = anthony.grunstad	DESIGNED -	REVISED -
PLOT SCALE = 100.000 ' / in.	DRAWN -	REVISED -
PLOT DATE = 10/3/23	CHECKED -	REVISED -
	DATE -	REVISED -